

## **Device Features**

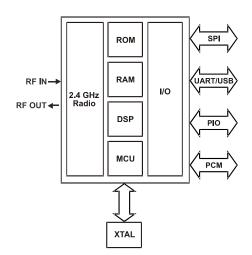
- Fully qualified Bluetooth v1.2 system
- Bluetooth v1.1 and v1.2 specification compliant
- 1.8V core, 1.8 to 3.6V I/O
- Ultra low power consumption
- Excellent compatibility with cellular telephones
- Minimum external components
- Integrated 1.8V regulator
- Dual UART ports
- Available in VFBGA
- Built-in self-test reduces production test times
- RoHS Compliant (BC313143AXX-IRK-E4)
- Software prototyping device available (BlueCore3-ROM Flash)

## **General Description**

**BlueCore3-ROM** is a single chip radio and baseband chip for Bluetooth wireless technology 2.4GHz systems. It is implemented in 0.18μm CMOS technology.

BlueCore3-ROM has the same pin out as BlueCore2-ROM (VFBGA Package) but uses up to 40% less power.

The 4Mbit ROM is metal programmable, which enables a eight week turn-around from approval of firmware to production samples.



**BlueCore3-ROM System Architecture** 

## BlueCore™3-ROM

Single Chip Bluetooth® v1.2 System

**Production Information Data Sheet for** 

BC313143A

**July 2005** 

BC313143AXX

BC31A159A-ES-ITK

## **Applications**

- Cellular Handsets
- Personal Digital Assistants (PDAs)
- Mice and game pads
- Digital cameras and other high volume consumer products

A Flash based prototyping device (BlueCore3-ROM Flash) is available for functional verification and testing of the firmware prior to committing the image to ROM.

BlueCore3-ROM has been designed to reduce the number of external components required, which ensures production costs are minimised.

The device incorporates auto-calibration and built-in self-test (BIST) routines to simplify development, type approval and production test. All hardware and device firmware is fully compliant with the Bluetooth specification v1.2



## **Contents**

Sta 1				
2			age Information	
_	2.1		43AXX-IEK and BC313143AXX-IRK Pinout Diagram	
	2.2		Ferminal Functions	
3			ackage Information	
•	3.1		e3-ROM Flash Pinout Diagram	
	3.2		Ferminal Functions	
4			acteristics	
5			eristics	
	5.1	Tempera	ature +20°C	24
		5.1.1 5.1.2	TransmitterReceiver	
	5.2	Tempera	ature -40°C	28
		5.2.1 5.2.2	TransmitterReceiver	
	5.3		ature -30°C	
	0.0	5.3.1	Transmitter	
		5.3.2	Receiver	
	5.4	Tempera	ature -25°C	30
		5.4.1	Transmitter	
		5.4.2	Receiver	
	5.5	•	ature +85°C	
		5.5.1 5.5.2	TransmitterReceiver	
	5.6		ature +105°C	
	0.0	5.6.1	Transmitter	
		5.6.2	Receiver	
	5.7		onsumption	
6	Devic	_	ms	
	6.1		e3-ROM	
	6.2		e3-ROM Flash	
7		•	Functional Blocks	
	7.1		eiver	
		7.1.1 7.1.2	Low Noise Amplifier	
	7.2		smitter	
		7.2.1	IQ Modulator	
		7.2.2	Power Amplifier	38
		7.2.3	Auxiliary DAC	
	7.3	•	hesiser	
	7.4		put and Generation	
	7.5	Basebar	nd and Logic	
		7.5.1	Memory Management Unit	
		7.5.2 7.5.3	Burst Mode ControllerPhysical Layer Hardware Engine DSP	
		7.5.4	RAM	
		7.5.5	ROM	
		7.5.6 7.5.7	Flash (BlueCore3-ROM Flash Only)	
		7.5.7 7.5.8	Synchronous Serial Interface	
		7.5.9	UART	40
		7.5.10	Audio PCM Interface	
	7.6		ntroller	
		7.6.1	Programmable I/O	40



8			Software Stacks	
	8.1		HCI Stack	
		8.1.1	Key Features of the HCI Stack	
	8.2		RFCOMM Stack	
		8.2.1	Key Features of the BlueCore3-ROM RFCOMM Stack	
	8.3		e Virtual Machine Stack	
	8.4	BlueCore	e HID Stack	. 46
	8.5	BCHS So	oftware	. 47
	8.6	Additiona	al Software for Other Embedded Applications	.47
	8.7		velopment Systems	
9	Devic	e Termina	al Descriptions	. 48
	9.1	RF Ports		.48
	9.2	Transmit	ter/Receiver Inputs and Outputs	. 48
		9.2.1	Transmitter S-Parameters	
		9.2.2	Receiver S-Parameters	
		9.2.3	Single Ended Impedance	
	9.3	External	Reference Clock Input (XTAL_IN)	
		9.3.1	External Mode	56
		9.3.2	XTAL_IN Impedance in External Mode	
		9.3.3 9.3.4	Clock Timing Accuracy	
		9.3.4	Input Frequencies and PS Key Settings	
	9.4		Oscillator (XTAL IN, XTAL OUT)	
	J. <del>T</del>	9.4.1	XTAL Mode	
		9.4.2	Load Capacitance	
		9.4.3	Frequency Trim	. 60
		9.4.4	Transconductance Driver Model	
		9.4.5	Negative Resistance Model	
		9.4.6 9.4.7	Crystal PS Key Settings	
	9.5	_	terface	
	9.5	9.5.1	UART Bypass	
		9.5.2	UART Configuration while RESET is Active	
		9.5.3	UART Bypass Mode	
		9.5.4	Current Consumption in UART Bypass Mode	
	9.6	USB Inte	rface	.68
		9.6.1	USB Data Connections	
		9.6.2	USB Pull-Up Resistor	
		9.6.3	Power Supply	
		9.6.4 9.6.5	Self Powered Mode	
		9.6.6	Suspend Current	
		9.6.7	Detach and Wake_Up Signalling	
		9.6.8	USB Driver	. 71
		9.6.9	USB 1.1 Compliance	
		9.6.10	USB 2.0 Compatibility	
	9.7		eripheral Interface	
		9.7.1	Instruction Cycle	
		9.7.2 9.7.3	Writing to BlueCore3-ROM	
		9.7.4	Multi Slave Operation	
		9.7.5	PCM CODEC Interface	
		9.7.6	PCM Interface Master/Slave	. 75
		9.7.7	Long Frame Sync	
		9.7.8	Short Frame Sync	
		9.7.9 9.7.10	Multi Slot Operation	
		9.7.10	Slots and Sample Formats	
		9.7.12	Additional Features	
		9.7.13	PCM Timing Information	. 79



		9.7.14	PCM Slave Timing	
		9.7.15	PCM_CLK and PCM_SYNC Generation	
	9.8	9.7.16	PCM Configurationallel Ports	
			rface	
	9.9			
	9.10		Enable OR Function	
	9.11		and RESETB	
		9.11.1 9.11.2	Pin States on Reset	
	9.12		Supply	
	0.12	9.12.1	Voltage Regulator	
		9.12.2	Sequencing	
		9.12.3	Sensitivity to Disturbances	89
10			chematic	
			n VFBGA 84-Ball Package	
11		•	nd Assembly Considerations	
	11.1		84-Ball Package	
12		_	ensions	
	12.1		n VFBGA 84-Ball Package	
	12.2		5mm VFBGA 84-Ball Package	
13			S	
	13.1	•	e Solder Re-flow Profile for Devices with Lead-Free Solder Balls	
	13.2	•	e Solder Re-Flow Profile for Devices with Tin / Lead Solder Balls	
			bility Tests	
15		_	rmation	
	15.1		re3-ROM	
	15.2		re3-ROM Flash Software Prototyping Device	
16	•		I Information	
	16.1	•	rientation and Dimensions	
	16.2		formation	
	16.3	Dry Pac	ck Information (6 x 6mm VFBGA 84-Ball Package Only)	101
	16.4	Baking	Conditions	102
	16.5	Product	Information	102
			mation	
			ferences	
			ions	
	- 4111011	y		100



## **List of Figures**

Figure 2.1: BlueCore3-ROM 6 x 6mm Packages (BC313143AXX-IEK and BC313143AXX-IRK)	C
Figure 3.1: BlueCore3-ROM Flash 6.5 x 6.5mm Packages (BC31A159A-ES-ITK)	
Figure 6.1: BlueCore3-ROM Device Diagram for 6 x 6mm VFBGA Packages	
Figure 6.2: BlueCore3-ROM Flash Device Diagram for 6.5 x 6.5mm TFBGA Packages	
Figure 8.1: BlueCore HCI Stack	
Figure 8.2: BlueCore RFCOMM Stack	
Figure 8.3: Virtual Machine	
Figure 8.4: HID Stack	
Figure 9.1: Circuit TX/RX_A and TX/RX_B	
Figure 9.2: Circuit RF_IN	
Figure 9.3: TX_A PL35	
Figure 9.4: TX A PL50	
Figure 9.5: TX A PL63	
Figure 9.6: TX B PL35	
Figure 9.7: TX B PL50	
Figure 9.8: TX B PL63	
Figure 9.9: RX_A Balanced	
Figure 9.10: RX_B Balanced	
Figure 9.11: RX Un-Balanced	
Figure 9.12: TCXO Clock Accuracy	
Figure 9.13: Actual Allowable Clock Presence Delay on XTAL_IN vs. PS Key Setting	
Figure 9.14: Crystal Driver Circuit	
Figure 9.15: Crystal Equivalent Circuit	
Figure 9.16: Crystal Load Capacitance and Series Resistance Limits with Crystal Frequency	
Figure 9.17: Crystal Driver Transconductance vs. Driver Level Register Setting	
Figure 9.18: Crystal Driver Negative Resistance as a Function of Drive Level Setting	
Figure 9.19: Universal Asynchronous Receiver	
Figure 9.20: Break Signal	
Figure 9.21: UART Bypass Architecture	
Figure 9.22: USB Connections for Self Powered Mode	
Figure 9.23: USB Connections for Bus Powered Mode	
Figure 9.24: USB_DETACH and USB_WAKE_UP Signal	
Figure 9.25: Write Operation	
Figure 9.26: Read Operation	
Figure 9.27: BlueCore3-ROM as PCM Interface Master	
Figure 9.28: BlueCore3-ROM as PCM Interface Slave	
Figure 9.29: Long Frame Sync (Shown with 8-bit Companded Sample)	
Figure 9.30: Short Frame Sync (Shown with 16-bit Sample)	
Figure 9.31: Multi Slot Operation with Two Slots and 8-bit Companded Samples	
Figure 9.32: GCI Interface	
Figure 9.33: 16-Bit Slot Length and Sample Formats	
Figure 9.34: PCM Master Timing Long Frame Sync	
Figure 9.35: PCM Master Timing Short Frame Sync	
Figure 9.36: PCM Slave Timing Long Frame Sync	
Figure 9.37: PCM Slave Timing Short Frame Sync	
Figure 9.38: Example EEPROM Connection	



Figure 9.39: Example TXCO Enable OR Function	86
Figure 11.1: Application Circuit for Radio Characteristics Specification for 6 x 6mm VFBGA Package	90
Figure 13.1: BlueCore3-ROM VFBGA Package Dimensions	92
Figure 13.2: BlueCore3-ROM Flash TFBGA Package Dimensions	93
Figure 14.1: Typical Lead-Free Re-flow Solder Profile	94
Figure 14.2: Typical Re-flow Solder Profile	95
Figure 17.1: Tape and Reel Orientation	98
Figure 17.2: Tape Dimensions	99
Figure 17.3: Reel Dimensions	100
Figure 17.4: Tape and Reel Packaging	101
Figure 17.5: Product Information Labels	102
List of Tables	
Table 9.1: Transmit Impedance	49
Table 9.2: Balanced Receiver Impedance	53
Table 9.3: Single Ended Impedance	55
Table 9.4: External Clock Specifications	56
Table 9.5: PS Key Values for CDMA/3G phone TCXO Frequencies	58
Table 9.6: Crystal Oscillator Specification	61
Table 9.7: Possible UART Settings	65
Table 9.8: Standard Baud Rates	66
Table 9.9: USB Interface Component Values	70
Table 9.10: Instruction Cycle for an SPI Transaction	72
Table 9.11: PCM Master Timing	79
Table 9.12: PCM Slave Timing	81
Table 9.13: PSKEY_PCM_CONFIG32 Description	83
Table 9.14: PSKEY_PCM_LOW_JITTER_CONFIG Description	84
Table 9.15: Pin States of BlueCore3-ROM on Reset	88
Table 17.1: Reel Dimensions	100
Table 17.2: Diameter Dependent Dimensions	100



## **Status Information**

The status of this Data Sheet is Production Information.

CSR Product Data Sheets progress according to the following format:

#### **Advance Information**

Information for designers concerning CSR product in development. All values specified are the target values of the design. Minimum and maximum values specified are only given as guidance to the final specification limits and must not be considered as the final values.

All detailed specifications including pinouts and electrical specifications may be changed by CSR without notice.

#### **Pre-Production Information**

Pinout and mechanical dimension specifications finalised. All values specified are the target values of the design. Minimum and maximum values specified are only given as guidance to the final specification limits and must not be considered as the final values.

All electrical specifications may be changed by CSR without notice.

#### **Production Information**

Final Data Sheet including the guaranteed minimum and maximum limits for the electrical specifications. Production Data Sheets supersede all previous document versions.

#### **RoHS Compliance**

BlueCore4-ROM devices meet the requirements of Directive 2002/95/EC of the European Parliament and of the Council on the Restriction of Hazardous Substance (RoHS).

#### Trademarks, Patents and Licenses

Unless otherwise stated, words and logos marked with ™ or ® are trademarks registered or owned by Cambridge Silicon Radio Limited or its affiliates. Bluetooth® and the Bluetooth logos are trademarks owned by Bluetooth SIG, Inc. and licensed to CSR. Other products, services and names used in this document may have been trademarked by their respective owners.

Windows  $98^{TM}$ , Windows  $2000^{TM}$ , Windows  $XP^{TM}$  and Windows  $NT^{TM}$  are registered trademarks of the Microsoft Corporation.

OMAP™ is a trademark of Texas Instruments Inc.

The publication of this information does not imply that any license is granted under any patent or other rights owned by Cambridge Silicon Radio Limited.

CSR reserves the right to make technical changes to its products as part of its development programme.

While every care has been taken to ensure the accuracy of the contents of this document, CSR cannot accept responsibility for any errors.

CSR's products are not authorised for use in life-support or safety-critical applications.



## 1 Key Features

#### Radio

- Common TX/RX terminals simplifies external matching; eliminates external antenna switch
- BIST minimises production test time. No external trimming is required in production
- Full RF reference designs are available
- Bluetooth v1.2 specification compliant

#### **Transmitter**

- +6dBm RF transmit power with level control from on-chip 6-bit DAC over a dynamic range >30dB
- Class 2 and Class 3 support without the need for an external power amplifier or TX/RX switch
- Class 1 support using external power amplifier, with RF power controlled by an internal 8-bit DAC.

#### Receiver

- Integrated channel filters
- Digital demodulator for improved sensitivity and co-channel rejection
- Real time digitised RSSI available on HCI interface
- Fast AGC for enhanced dynamic range

#### **Synthesiser**

- Fully integrated synthesizer requires no external VCO varactor diode, resonator or loop filter
- Compatible with crystals between 8 and 32MHz (in multiples of 250kHz) or an external clock
- Accepts 15.36, 16.2, 16.8, 19.2, 19.44, 19.68, 19.8 and 38.4MHz TCXO frequencies for GSM and CDMA devices with either sinusoidal or logic level signals

### **Auxiliary Features**

- Crystal oscillator with built-in digital trimming
- Power management includes digital shut down and wake up commands with an integrated low power oscillator for ultra-low Park/Sniff/Hold mode
- 'Clock request' output to control an external clock source
- Device can run in low power modes from an external 32768Hz clock signal
- Auto Baud Rate setting for different TCXO frequencies
- On-chip linear regulator, producing 1.8V output from 2.2 - 4.2V input

## **Auxiliary Features (Continued)**

- Power-on-reset cell detects low supply voltage
- Arbitrary sequencing of power supplies is permitted
- Uncommitted 8-bit ADC and 8-bit DAC are available to application programs

#### Baseband and Software

- Internal programmed 4Mbit ROM for complete system solution
- BlueCore3-ROM Flash device for software prototyping
- 32kbyte on-chip RAM allows full speed Bluetooth data transfer, mixed voice and data, plus full seven slave Piconet operation
- Dedicated logic for forward error correction, header error control, access code correlation, demodulation, cyclic redundancy check, encryption bit stream generation, whitening and transmit pulse shaping. Supports all Bluetooth 1.2 features including eSCO
- Transcoders for A-law, μ-law and linear voice from host and A-law, μ-law and CVSD voice over air

#### **Physical Interfaces**

- Synchronous serial interface up to 4M Baud for system debugging
- UART interface with programmable Baud rate up to 1.5M Baud with an optional bypass mode
- Full speed USB interface supports OHCI and UHCI host interfaces. Compliant with USB v2.0
- Synchronous bi-directional serial programmable audio interface
- Optional I<sup>2</sup>C<sup>™</sup> compatible interface

# Bluetooth Stack Running on an Internal Microcontroller

CSR's Bluetooth protocol stack runs on-chip in a variety of configurations:

- Standard HCI (UART or USB)
- Fully embedded to RFCOMM
- Customer specific builds with embedded application code

#### Package Options

- 84-ball VFBGA 6 x 6 x 1.0mm 0.5mm pitch (BlueCore3-ROM)
- 84-ball TFBGA 6.5 x 6.5 x 1.2mm 0.5mm pitch (BlueCore3-ROM Flash for software prototyping)



## 2 6 x 6mm Package Information

## 2.1 BC313143AXX-IEK and BC313143AXX-IRK Pinout Diagram

#### Orientation from top of device 1 2 3 4 5 6 8 9 10 Α Α6 **A8** В **B5 B6 B7 B8 B9 B10** C D D3 D9 **D10** E **E2 E**3 **E9** E10 F G9 G Н **H5 H6 H7** J9 J J3 J4 J5 J6 J8 K K8 K6

Figure 2.1: BlueCore3-ROM 6 x 6mm Packages (BC313143AXX-IEK and BC313143AXX-IRK)



## 2.2 Device Terminal Functions

Radio	Ball	Pad Type	Description
RF_IN	D1	Analogue	Single-ended receiver input
PIO[0]/RXEN	B1	Bi-directional with programmable strength internal pull-up/down	Control output for external TX/RX switch (if fitted)
PIO[1]/TXEN	B2	Bi-directional with programmable strength internal pull-up/down	Control output for external PA (if fitted)
TX_A	F1	Analogue	Transmitter output/switched receiver input
TX_B	E1	Analogue	Complement of TX_A
AUX_DAC	D3	Analogue	Voltage DAC output

Synthesiser and Oscillator	Ball	Pad Type	Description
XTAL_IN	K3	Analogue	For crystal or external clock input
XTAL_OUT	J3	Analogue	Drive for crystal
LOOP_FILTER	H2	No pad	Do not connect

PCM Interface	Ball	Pad Type	Description
PCM_OUT	G8	CMOS output, tri-state with weak internal pull-down	Synchronous data output
PCM_IN	G9	CMOS input, with weak internal pull-down	Synchronous data input
PCM_SYNC	G10	Bi-directional with weak internal pull-down	Synchronous data sync
PCM_CLK	H10	Bi-directional with weak internal pull-down	Synchronous data clock

USB and UART	Ball	Pad Type	Description
UART_TX	J10	CMOS output, tri-state with weak internal pull-up	UART data output active high
UART_RX	Н9	CMOS input with weak internal pull-down	UART data input active high
UART_RTS	H7	CMOS output, tri-state with weak internal pull-up	UART request to send active low
UART_CTS	Н8	CMOS input with weak internal pull-down	UART clear to send active low
USB_DP	J8	Bi-directional	USB data plus with selectable internal 1.5kΩ pull-up resistor
USB_DN	K8	Bi-directional	USB data minus



Test and Debug	Ball	Pad Type	Description
RESET	C7	CMOS input with weak internal pull-down	Reset if high. Input debounced, so must be high for >5ms to cause a reset
RESET_B	D8	CMOS input with weak internal pull-up	Reset if low. Input debounced, so must be low for >5ms to cause a reset
SPI_CSB	С9	CMOS input with weak internal pull-up	Chip select for Serial Peripheral Interface, active low
SPI_CLK	C10	CMOS input with weak internal-pull-down	Serial Peripheral Interface clock
SPI_MOSI	C8	CMOS input with weak internal pull-down	Serial Peripheral Interface data input
SPI_MISO	В9	CMOS output, tri-state with weak internal pull-down	Serial Peripheral Interface data output
TEST_EN	C6	CMOS input with strong internal pull-down	For test purposes only (leave unconnected)
FLASH_EN	В8	No pad	Pull high to VDD_MEM for compatibility with flash devices



PIO Port	Ball	Pad Type	Description
PIO[2]	В3	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[3]	B4	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[4]	E8	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[5]	F8	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[6]	F10	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[7]	F9	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[8]	C5	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[9]	С3	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[10]	C4	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[11]	E3	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
AIO[0]	H4	Bi-directional	Programmable input/output line
AIO[1]	H5	Bi-directional	Programmable input/output line
AIO[2]	J5	Bi-directional	Programmable input/output line



Power Supplies and Control	Ball	Pad Type	Description
VREG_IN	K6	Regulator Input	Linear regulator voltage input <sup>(1)</sup>
VREG_EN	K5	CMOS input	High or not connected to enable regulator. VSS to disable regulator <sup>(1)</sup>
VDD_USB	K9	VDD	Positive supply for UART/USB and AIO ports
VDD_PIO	A3	VDD	Positive supply for PIO and AUX DAC <sup>(2)</sup>
VDD_PADS	D10	VDD	Positive supply for all other digital input/output ports <sup>(3)</sup>
VDD_PRG	G3	VDD	Positive supply for battery backed memory
VDD_MEM	A6,A7, A9, H6, J6, K7	VDD	Not connected on ROM device
VDD_CORE	E10	VDD	Positive supply for internal digital circuitry
VDD_RADIO	C1, C2	VDD	Positive supply for RF circuitry
VDD_VCO	H1	VDD	Positive supply for VCO and synthesiser circuitry
VDD_ANA	K4	VDD/Regulator output	Positive supply for analogue circuitry and 1.8V regulated output
VSS_PADS	A1, A2, D9, J9, K10	VSS	Ground connections for input/output
VSS_MEM	A10, B5, B7, B10, J7	VSS	Ground connections for program memory and AIO ports
VSS_CORE	E9	VSS	Ground connection for internal digital circuitry
VSS_RADIO	D2, E2, F2	VSS	Ground connections for RF circuitry
VSS_VCO	G1, G2	VSS	Ground connections for VCO and synthesiser
VSS_ANA	J2, J4, K2	VSS	Ground connections for analogue circuitry
VSS	F3	VSS	Ground connection for internal package shield

Unconnected	Ball	Description
Terminals	A4, A5, A8, B6, H3, J1, K1	Leave unconnected

- To enable the regulator the VREG\_EN pin needs to be either pulled high or left unconnected. This keeps compatibility with BlueCore2-ROM as the corresponding pin on BlueCore2-ROM was designated as a not connect pin. In this situation the BlueCore3-ROM regulator is permanently on replicating the BlueCore2-ROM that has no regulator enable pin.
- (2) Positive supply for PIO[3:0] and PIO[11:8]
- (3) Positive supply for SPI/PCM ports and PIO[7:4]



## 3 6.5 x 6.5mm Package Information

## 3.1 BlueCore3-ROM Flash Pinout Diagram

## Orientation from top of device

1 2 3 5 9 4 6 7 8 10 Α **A8 A6 A7** В **B6 B8 B9 B4 B5 B7 B10** C C3 C4 **C5** C6 **C7** C8 C9 C10 D3 D D9 E **E2 E**3 **E8 E9** F F2 F3 F9 G2 G3 G8 G9 G10 G Н **H3** H8 H9 **H5 H6** H7 J9 J J3 J5 J6 J8 K **K7** K9

Figure 3.1: BlueCore3-ROM Flash 6.5 x 6.5mm Packages (BC31A159A-ES-ITK)



## 3.2 Device Terminal Functions

Radio	Ball	Pad Type	Description		
RF_IN	D1	Analogue	Single-ended receiver input		
PIO[0]/RXEN	B1	Bi-directional with programmable strength internal pull-up/down	Control output for external TX/RX switch (if fitted)		
PIO[1]/TXEN	B2	Bi-directional with programmable strength internal pull-up/down	Control output for external PA (if fitted)		
TX_A	F1	Analogue	Transmitter output/switched receiver input		
TX_B	E1	Analogue	Complement of TX_A		
AUX_DAC	D3	Analogue	Voltage DAC output		

Synthesiser and Oscillator	Ball	Pad Type Description	
XTAL_IN	K3	Analogue	For crystal or external clock input
XTAL_OUT	J3	Analogue	Drive for crystal
LOOP_FILTER	H2	No pad	Do not connect

PCM Interface	Ball	Pad Type	Description	
PCM_OUT	G8	CMOS output, tri-state with weak internal pull-down	Synchronous data output	
PCM_IN	G9	CMOS input, with weak internal pull-down	Synchronous data input	
PCM_SYNC	G10	Bi-directional with weak internal pull-down	Synchronous data sync	
PCM_CLK	H10	Bi-directional with weak internal pull-down	Synchronous data clock	

USB and UART	Ball	Pad Type	Description	
UART_TX	J10	CMOS output, tri-state with weak internal pull-up	UART data output active high	
UART_RX	Н9	CMOS input with weak internal pull-down	UART data input active high	
UART_RTS	H7	CMOS output, tri-state with weak internal pull-up	UART request to send active low	
UART_CTS	Н8	CMOS input with weak internal pull-down	UART clear to send active low	
USB_DP	J8	Bi-directional	USB data plus with selectable internal 1.5kΩ pull-up resistor	
USB_DN	K8	Bi-directional	USB data minus	



Test and Debug	Ball	Pad Type	Description	
RESET	C7	CMOS input with weak internal pull-down	Reset if high. Input debounced, so must be high for >5ms to cause a reset	
RESET_B	D8	CMOS input with weak internal pull-up	Reset if low. Input debounced, so must be low for >5ms to cause a reset	
SPI_CSB	С9	CMOS input with weak internal pull-up	Chip select for Serial Peripheral Interface, active low	
SPI_CLK	C10	CMOS input with weak internal-pull-down	Serial Peripheral Interface clock	
SPI_MOSI	C8	CMOS input with weak internal pull-down	Serial Peripheral Interface data input	
SPI_MISO	В9	CMOS output, tri-state with weak internal pull-down	Serial Peripheral Interface data output	
TEST_EN	C6	CMOS input with strong internal pull-down	For test purposes only (leave unconnected)	
FLASH_EN	В8	No pad	Pull high to VDD_MEM for compatibility with flash devices	



DIO D 1	5.11	D. LT.	
PIO Port	Ball	Pad Type	Description
PIO[2]	В3	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[3]	B4	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[4]	E8	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[5]	F8	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[6]	F10	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[7]	F9	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[8]	C5	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[9]	C3	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[10]	C4	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
PIO[11]	E3	Bi-directional with programmable strength internal pull-up/down	Programmable input/output line
AIO[0]	H4	Bi-directional	Programmable input/output line
AIO[1]	H5	Bi-directional	Programmable input/output line
AIO[2]	J5	Bi-directional	Programmable input/output line



Power Supplies and Control	Ball	Pad Type	Description	
VREG_IN	K6	Regulator Input	Linear regulator voltage input	
VREG_EN	K5	CMOS input	This pin must be pulled high externally to enable the device <sup>(1)</sup>	
VDD_USB	K9	VDD	Positive supply for UART/USB and AIO ports	
VDD_PIO	A3	VDD	Positive supply for PIO and AUX DAC <sup>(2)</sup>	
VDD_PADS	D10	VDD	Positive supply for all other digital input/output ports <sup>(3)</sup>	
VDD_PRG	G3	VDD	Positive supply for battery backed memory	
VDD_MEM	A6,A7, A9, H6, J6, K7	VDD	Not connected on ROM device	
VDD_CORE	E10	VDD	Positive supply for internal digital circuitry	
VDD_RADIO	C1, C2	VDD	Positive supply for RF circuitry	
VDD_VCO	H1	VDD	Positive supply for VCO and synthesiser circuitry	
VDD_ANA	K4	VDD/Regulator output	Positive supply for analogue circuitry and 1.8V regulated output	
VSS_PADS	A1, A2, D9, J9, K10	VSS	Ground connections for input/output	
VSS_MEM	A10, B5, B7, B10, J7	VSS	Ground connections for program memory and AIO ports	
VSS_CORE	E9	VSS	Ground connection for internal digital circuitry	
VSS_RADIO	D2, E2, F2	VSS	Ground connections for RF circuitry	
VSS_VCO	G1, G2	VSS	Ground connections for VCO and synthesiser	
VSS_ANA	J2, J4, K2	VSS	Ground connections for analogue circuitry	
VSS	F3	VSS	Ground connection for internal package shield	

Unconnected Terminals	Ball	Description
Terminais	A4, A5, A8, B6, H3, J1, K1	Leave unconnected

- (1) If BlueCore3-ROM Flash is being used as a development part to replicate BlueCore3-ROM functionality then VREG\_EN must be pulled high externally to replicate the ROM devices functionality. If VREG\_EN is not being used then connect pin VREG\_EN to VREG\_IN.
- (2) Positive supply for PIO[3:0] and PIO[11:8]
- (3) Positive supply for SPI/PCM ports and PIO[7:4]



## 4 Electrical Characteristics

Absolute Maximum Ratings				
Rating	Minimum	Maximum		
Storage Temperature	-40°C	150°C		
Supply Voltage: VDD_RADIO, VDD_VCO, VDD_ANA, VDD_CORE, VDD_MEM, VDD_PRG	-0.40V	2.20V		
Supply Voltage: VDD_PADS, VDD_PIO, VDD_USB	-0.40V	3.70V		
Supply Voltage: VREG_IN	-0.40V	5.60V		
Other Terminal Voltages	VSS-0.4V	VDD+0.4V		

Recommended Operating Conditions				
Operating Condition	Minimum	Maximum		
Operating Temperature Range	-40°C	105°C		
Guaranteed RF performance range	-40°C	105°C		
Supply Voltage: VDD_RADIO, VDD_VCO, VDD_ANA, VDD_CORE, VDD_MEM, VDD_PRG	1.70V	1.90V		
Supply Voltage: VDD_PADS, VDD_PIO, VDD_USB	1.70V	3.60V		
Supply Voltage: VREG_IN	2.20V	4.20V <sup>(1)</sup>		

The device will operate without damage with VREG\_IN as high as 5.6V, however the RF performance is not guaranteed above 4.20V.



Input/Output Terminal Characteristics				
Linear Regulator	Minimum	Typical	Maximum	Unit
Normal Operation				
Output Voltage (Iload = 70mA / Vreg_IN = 3.0V)	1.70	1.78	1.85	V
Temperature Coefficient	-250	-	250	ppm/C
Output Noise <sup>(1)(2)</sup>	-	-	1	mV rms
Load Regulation (Iload < 100 mA)	-	-	50	mV/A
Settling Time <sup>(1)(3)</sup>	-	-	50	μS
Maximum Output Current	70	-	-	mA
Minimum Load Current	5	-	-	μА
Input Voltage	-	-	4.2 <sup>(6)</sup>	V
Dropout Voltage (Iload = 70 mA)	-	-	350	mV
Quiescent Current (excluding load, Iload < 1mA)	25	35	50	μА
Low Power Mode <sup>(4)</sup>				
Quiescent Current (excluding load, Iload < 100μA)	4	7	10	μА
Disabled Mode <sup>(5)</sup>				
Quiescent Current	1.5	2.5	3.5	μА

- Regulator output connected to 47nF pure and  $4.7\mu$ F  $2.2\Omega$  ESR capacitors
- (2) Frequency range 100Hz to 100kHz
- (3) 1mA to 70mA pulsed load
- (4) Low power mode is entered and exited automatically when the chip enters/leaves Deep Sleep mode
- (5) Regulator is disabled when VREG\_EN is pulled low. It is also disabled when VREG\_IN is either open circuit or driven to the same voltage as VDD\_ANA.
- (6) Operation up to 5.6V is permissible without damage and without the output voltage rising sufficiently to damage the rest of BlueCore3, but output regulation and other specifications are no longer guaranteed at input voltages in excess of 4.2V.



Input/Output Terminal Characteristics (Contin	ued)			
Digital Terminals	Minimum	Typical	Maximum	Unit
Input Voltage Levels				
V <sub>IL</sub> input logic level low (VDD=3.0V)	-0.4	-	0.8	V
(VDD=1.8V)	-0.4	-	0.4	V
V <sub>IH</sub> input logic level high	0.7VDD	-	VDD+0.4	V
Output Voltage Levels				
VOL output logic level low, (I <sub>O</sub> = 4.0mA), VDD=3.0V	-	-	0.2	V
VOL output logic level low, (I <sub>O</sub> = 4.0mA), VDD=1.8V	-	-	0.4	V
VOH output logic level high, ( $I_0 = -4.0$ mA), VDD=3.0V	VDD-0.2	-	-	V
VOH output logic level high, ( $I_0 = -4.0$ mA), VDD=1.8V	VDD-0.4	-	-	V
Input and Tri-State Current with:				
Strong pull-up	-100	-20	-10	μΑ
Strong pull-down	10	20	100	μΑ
Weak pull-up	-5	-1	-0.5	μΑ
Weak pull-down	0.5	1	5	μΑ
I/O pad leakage current	-1	0	1	μΑ
C <sub>I</sub> Input Capacitance	1.0	-	5.0	pF

USB Terminals	Minimum	Typical	Maximum	Unit
Input threshold				
V <sub>IL</sub> input logic level low	-	-	0.3VDD_USB	V
V <sub>IH</sub> input logic level high	0.57VDD_USB	-	-	V
Input leakage current				
VSS_USB< V <sub>IN</sub> < VDD_USB <sup>(1)</sup>	-1	-	1	μΑ
C <sub>I</sub> Input capacitance	2.5	-	10.0	pF
Output Voltage levels				
To correctly terminated USB Cable				
V <sub>OL</sub> output logic level low	0.0	-	0.2	V
V <sub>OH</sub> output logic level high	2.8	-	VDD_USB	V



Input/Output Terminal Characteristics (Continued)										
Auxiliary ADC		Minimum	Typical	Maximum	Unit					
Resolution		-	-	8	Bits					
Input voltage range (LSB size = VDD_ANA/255)		0	-	VDD_ANA	V					
Accuracy	INL	-1	-	1	LSB					
(Guaranteed monotonic)	DNL	0	-	1	LSB					
Offset		-1	-	1	LSB					
Gain Error		-0.8	-	0.8	%					
Input Bandwidth		-	100	-	kHz					
Conversion time		-	2.5	-	μs					
Sample rate <sup>(2)</sup>		-	-	700	Samples/s					

Input/Output Terminal Characteristics (Continued)									
Auxiliary DAC	Minimum	Typical	Maximum	Unit					
Resolution	-	-	8	Bits					
Average output step size <sup>(2)</sup>	12.5	14.2	16.5	mV					
Output Voltage		Monotonic <sup>(2)</sup>							
Voltage range (I <sub>O</sub> =0mA)	VSS_PIO	-	VDD_PIO	V					
Current range	-10.0	-	+0.1	mA					
Minimum output voltage (I <sub>O</sub> =100μA)	0.0	-	0.2	V					
Maximum output voltage (I <sub>O</sub> =10mA)	VDD_PIO-0.3	-	VDD_PIO	V					
High Impedance leakage current	-1	-	1	μΑ					
Offset	-120	-	120	mV					
Integral non-linearity <sup>(3)</sup>	-1.5	-	1.5	LSB					
Starting time (50pF load)	-	-	10	μS					
Settling time (50pF load)	-	-	5	μS					

Crystal Oscillator	Minimum	Typical	Maximum	Unit
Crystal frequency (4)	8.0	-	32.0	MHz
Digital trim range (5)	5.0	6.2	8.0	pF
Trim step size (5)	-	0.1	-	pF
Transconductance	2.0	-	-	mS
Negative resistance <sup>(6)</sup>	870	1500	2400	Ω
External Clock				
Input frequency <sup>(7)</sup>	8.0	-	40.0	MHz
Clock input level <sup>(8)</sup>	0.4	-	VDD_ANA	V pk-pk
Allowable jitter	-	-	15	ps rms
XTAL_IN input impedance	-	≥10	-	kΩ
XTAL_IN input capacitance	-	≤4	-	pF



Input/Output Terminal Characteristics (Continued)					
Power-on reset	Minimum	Typical	Maximum	Unit	
VDD_CORE falling threshold	1.40	1.50	1.60	V	
VDD_CORE rising threshold	1.50	1.60	1.70	V	
Hysteresis	0.05	0.10	0.15	V	

#### Notes:

VDD\_CORE, VDD\_RADIO, VDD\_VCO, VDD\_ANA, VDD\_BAL and VDD\_MEM are at 1.8V unless shown otherwise

VDD PADS, VDD PIO and VDD USB are at 3.0V unless shown otherwise

The same setting of the digital trim is applied to both XTAL IN and XTAL OUT

Current drawn into a pin is defined as positive; current supplied out of a pin is defined as negative

- (1) Internal USB pull-up disabled
- (2) Access of ADC is through VM function and therefore sample rate given is achieved as part of this function
- (3) Specified for an output voltage between 0.2V and VDD\_PIO -0.2V
- (4) Integer multiple of 250kHz
- (5) The difference between the internal capacitance at minimum and maximum settings of the internal digital trim
- (6) XTAL frequency = 16MHz; XTAL C0 = 0.75pF; XTAL load capacitance = 8.5pF
- Clock input can be any frequency between 8 and 40MHz in steps of 250kHz + CDMA/3G TCXO frequencies of 15.36, 16.2, 16.8, 19.2, 19.44, 19.68, 19.8 and 38.4MHz
- (8) Clock input can either be sinusoidal or square wave if the peaks of the signal are below VSS\_ANA or above VDD\_ANA a DC blocking capacitor is required between the signal and XTAL\_IN



## 5 Radio Characteristics

#### **Important Notes**

BlueCore3-ROM meets the Bluetooth specification v1.2 when used in a suitable application circuit between -40°C and +105°C.

Tx output is guaranteed to be unconditionally stable over the guaranteed temperature range.

The radio characteristics for BlueCore3-ROM Flash are not stated as this device is for software prototyping only.

## 5.1 Temperature +20°C

#### 5.1.1 Transmitter

Radio Characteristics VDD = 1.8V Temperature = +20°C						
	Min	Тур	Max	Bluetooth Specification	Unit	
Maximum RF transmit power <sup>(1)(2)</sup>	-	6.0	-	-6 to +4 <sup>(3)</sup>	dBm	
Variation in RF power over temperature range with compensation enabled $(\pm)^{(4)}$	-	0.5	-	-	dB	
Variation in RF power over temperature range with compensation disabled $(\pm)^{(4)}$	-	3	-	-	dB	
RF power control range	-	35	-	≥16	dB	
RF power range control resolution <sup>(5)</sup>	-	0.5	-	-	dB	
20dB bandwidth for modulated carrier	-	790	-	≤1000	kHz	
Adjacent channel transmit power $F=F_0 \pm 2MHz^{(6)(7)}$	-	-35	-	≤-20	dBm	
Adjacent channel transmit power $F=F_0 \pm 3MHz^{(6)(7)}$	-	-45	-	≤-40	dBm	
Adjacent channel transmit power F=F <sub>0</sub> > ±3MHz <sup>(6)(7)</sup>	-	-55	-	≤-40	dBm	
∆f1avg "Maximum Modulation"	-	165	-	140<Δf1 <sub>avg</sub> <175	kHz	
∆f2max "Minimum Modulation"	-	135	-	115	kHz	
Δf2avg / Δf1avg	-	0.9	-	≥0.80	-	
Initial carrier frequency tolerance	-	10	-	±75	kHz	
Drift Rate	-	8	-	≤20	kHz/50μs	
Drift (single slot packet)	-	7	-	≤25	kHz	
Drift (five slot packet)	-	8	-	≤40	kHz	
2 <sup>nd</sup> Harmonic Content	-	-55	-	≤30	dBm	
3 <sup>rd</sup> Harmonic Content	-	-60	-	≤30	dBm	

- BlueCore3-ROM firmware maintains the transmit power within the Bluetooth specification v1.2 limits
- Measurement made using a PSKEY\_LC\_MAX\_TX\_POWER setting corresponds to a PSKEY\_LC\_POWER\_TABLE power table entry of 63
- (3) Class 2 RF transmit power range, Bluetooth specification v1.2
- (4) To some extent these parameters are dependent on the matching circuit used, and its behaviour over temperature. Therefore these parameters may be beyond CSR's direct control
- (5) Resolution guaranteed over the range -5dB to -25dB relative to maximum power for Tx Level >20.
- <sup>(6)</sup> Measured at  $F_0 = 2441MHz$



Up to three exceptions are allowed in v1.2 of the Bluetooth specification. BlueCore3-ROM is guaranteed to meet the ACP performance as specified by the Bluetooth specification v1.2.

Radio Characteristics VDD = 1.8V Temperature = +20°C (Continued)								
	Frequency (GHz)	Min	Тур	Max	Cellular Band	Unit		
	0.869 - 0.894(1)	-	-134	-	GSM 850			
Emitted power in	$0.869 - 0.894^{(2)}$	-	-133	-	CDMA 850			
cellular bands	$0.925 - 0.960^{(1)}$	-	-136	-	GSM 900			
measured at chip	1.570 - 1.580 <sup>(3)</sup>	-	-140	-	GPS			
terminals	1.805 - 1.880 <sup>(1)</sup>	-	-141	-	GSM 1800 / DCS 1800	dBm		
Output power ≤4dBm	1.930 - 1.990 <sup>(4)</sup>	-	-135	-	PCS 1900	UDIII		
	1.930 - 1.990 <sup>(1)</sup>	-	-135	-	GSM 1900			
	1.930 - 1.990 <sup>(1)</sup>	-	-134	-	CDMA 1900			
	2.110 - 2.170 <sup>(2)</sup>	-	-131	-	W-CDMA 2000			
	2.110 - 2.170 <sup>(5)</sup>	-	-135	-	W-CDMA 2000			

- (1) Integrated in 200kHz bandwidth.
- (2) Integrated in 1.2MHz bandwidth.
- (3) Integrated in 1MHz bandwidth.
- (4) Integrated in 30kHz bandwidth.
- (5) Integrated in 5MHz bandwidth.



## 5.1.2 Receiver

Radio Characteristics VDD = 1.8V Temperature = +20°C								
	Frequency (GHz)	Min	Тур	Max	Bluetooth Specification	Unit		
O 17 11 1 O - 40/ DED ( 11	2.402	-	-84	-				
Sensitivity at 0.1% BER for all packet types	2.441	-	-85	-	≤-70	dBm		
pasiest types	2.480	-	-83	-				
Maximum received signal at 0.1%	BER	-	3	-	≥-20	dBm		
	Frequency (MHz)	Min	Тур	Max	Bluetooth Specification	Unit		
Continuous power required to block Bluetooth reception (for sensitivity of -67dBm with 0.1%	30 – 2000	-	TBA	-	-10			
	2000 – 2399	-	TBA	-	-27	dBm		
BER) measured at chip	2498 – 3000	-	TBA	-	-27			
terminals	3000 –12750	-	TBA	-	-10			
C/I co-channel		-	6	-	≤11	dB		
Adjacent channel selectivity C/I F	$= F_0 + 1MHz^{(1)(2)}$	-	-4	-	≤0	dB		
Adjacent channel selectivity C/I F	= F <sub>0</sub> - 1MHz <sup>(1)(2)</sup>	-	-4	-	≤0	dB		
Adjacent channel selectivity C/I F	$= F_0 + 2MHz^{(1)(2)}$	-	-38	-	≤-30	dB		
Adjacent channel selectivity C/I F	= F <sub>0</sub> - 2MHz <sup>(1)(2)</sup>	-	-23	-	≤-20	dB		
Adjacent channel selectivity C/I $F \ge F_0 + 3MHz^{(1)(2)}$		-	-45	-	≤-40	dB		
Adjacent channel selectivity C/I $F \le F_0 - 5MHz^{(1)(2)}$		_	-45	-	≤-40	dB		
Adjacent channel selectivity C/I F	= F <sub>Image</sub> <sup>(1)(2)</sup>	-	-22	-	≤-9	dB		
Maximum level of intermodulation	interferers <sup>(3)</sup>	_	-30	-	≥–39	dBm		
Spurious output level <sup>(4)</sup>			-140	-		dBm/Hz		

- <sup>(1)</sup> Up to five exceptions are allowed in v1.2 of the Bluetooth specification. BlueCore3-ROM is guaranteed to meet the C/l performance as specified by the Bluetooth specification v1.2.
- (2) Measured at  $F_0$  = 2405MHz, 2441MHz, 2477MHz
- (3) Measured at f1-f2 = 5MHz. Measurement is performed in accordance with Bluetooth RF test RCV/CA/05/c. i.e. wanted signal at -64dBm
- (4) Integrated in 100kHz bandwidth. Actual figure is typically below -140dBm/Hz except for peaks at multiples of receive frequency/3.



Radio Characteristics VDD = 1.8V Temperature = +20°C (Continued)							
	Frequency (GHz)	Min	Тур	Max	Cellular Band	Unit	
Continuous power in cellular bands	$0.824 - 0.849^{(1)}$	-	+4	-	GSM 850		
required to block	0.824 - 0.849	-	+5	-	CDMA		
Bluetooth reception (for sensitivity of	0.880 - 0.915	-	+8	-	GSM 900		
-67dBm with 0.1%	1.710 – 1.785	-	>+5	-	GSM 1800 / DCS 1800	dBm	
BER) measured at chip terminals	1.850 – 1.910	-	>+3	-	GSM 1900 / PCS 1900		
omp tommalo	1.850 – 1.910	-	>+3	-	CDMA 1900		
	1.920 – 1.980	-	>+4	-	W-CDMA 2000		
Oti-	$0.824 - 0.849^{(1)}$	-	+3	-	GSM 850		
Continuous power in cellular bands	0.824 - 0.849	-	+3	-	CDMA		
required to block	0.880 - 0.915	-	+8	-	GSM 900		
Bluetooth reception (for sensitivity of	1.710 – 1.785	-	>+5	-	GSM 1800 / DCS 1800	dBm	
-72dBm with 0.1%	1.850 – 1.910	-	>+3	-	GSM 1900 / PCS 1900		
BER) measured at chip terminals	1.850 – 1.910	-	>+3	-	CDMA 1900		
Chip terminais	1.920 – 1.980	-	>+4	-	W-CDMA 2000		

#### Note:

 $^{(1)}$  |  $3f_{Blocking} - f_{Bluetooth}$  | > 10MHz



## 5.2 Temperature -40°C

## 5.2.1 Transmitter

Radio Characteristics VDD = 1.8V Temperature = -40°C								
	Min	Тур	Max	Bluetooth Specification	Unit			
Maximum RF transmit power <sup>(1)</sup>	-	8	-	-6 to +4 <sup>(2)</sup>	dBm			
RF power control range	-	35	-	≥16	dB			
RF power range control resolution	-	0.5	-	-	dB			
20dB bandwidth for modulated carrier	-	790	-	≤1000	kHz			
Adjacent channel transmit power F = $F_0 \pm 2MHz^{(4)(5)}$	-	-35	-	≤-20	dBm			
Adjacent channel transmit power F = $F_0 \pm 3MHz^{(4)(5)}$	-	-45	-	≤-40	dBm			
Adjacent channel transmit power F=F <sub>0</sub> > ±3MHz <sup>(4)(5)</sup>	-	-55	-	≤-40	dBm			
∆f1avg "Maximum Modulation"	-	165	-	140<∆f1 <sub>avg</sub> <175	kHz			
Δf2max "Minimum Modulation"	-	138	-	115	kHz			
Δf2avg / Δf1avg	-	0.9	-	≥0.80	-			
Initial carrier frequency tolerance	-	10	-	±75	kHz			
Drift Rate	-	8	-	≤20	kHz/50μs			
Drift (single slot packet)	-	8	-	≤25	kHz			
Drift (five slot packet)	-	9	-	≤40	kHz			

#### Notes:

- (1) BlueCore3-ROM firmware maintains the transmit power to be within the Bluetooth specification v1.2 limits
- (2) Class 2 RF transmit power range, Bluetooth specification v1.2
- To some extent these parameters are dependent on the matching circuit used, and its behaviour over temperature. Therefore these parameters may be beyond CSR's direct control
- Measured at  $F_0 = 2441MHz$
- <sup>(5)</sup> Up to three exceptions are allowed in v1.2 of the Bluetooth specification

## 5.2.2 Receiver

Radio Characteristics VDD = 1.8V Temperature = -40°C								
	Frequency (GHz)	Min	Тур	Max	Bluetooth Specification	Unit		
	2.402	-	-87	-				
Sensitivity at 0.1% BER for all packet types	2.441	-	-88	-	≤-70	dBm		
types	2.480	-	-84	-				
Maximum received signal at 0.1% BER		1	1	-	≥-20	dBm		



## 5.3 Temperature -30°C

## 5.3.1 Transmitter

Radio Characteristics VDD = 1.8V Temperature = -30°C										
	Frequency (GHz)	Min	Тур	Max	Cellular Band	Unit				
	$0.869 - 0.894^{(1)}$	-	-134	-	GSM 850					
Emitted power in	$0.869 - 0.894^{(2)}$	-	-133	-	CDMA 850					
cellular bands	$0.925 - 0.960^{(1)}$	-	-137	-	GSM 900					
measured at chip	1.570 - 1.580 <sup>(3)</sup>	-	-140	-	GPS					
terminals	1.805 – 1.880 <sup>(1)</sup>	-	-139	-	GSM 1800 / DCS 1800	dDm				
Output power <4dBm	1.930 - 1.990 <sup>(4)</sup>	-	-135	-	PCS 1900	dBm				
	1.930 - 1.990 <sup>(1)</sup>	-	-135	-	GSM 1900					
	1.930 - 1.990 <sup>(1)</sup>	-	-136	-	CDMA 1900					
	2.110 – 2.170 <sup>(2)</sup>	-	-131	-	W-CDMA 2000					
	2.110 – 2.170 <sup>(5)</sup>	-	-135	-	W-CDMA 2000					

#### Notes:

- (1) Integrated in 200kHz bandwidth.
- (2) Integrated in 1.2MHz bandwidth.
- (3) Integrated in 1MHz bandwidth.
- (4) Integrated in 30kHz bandwidth.
- (5) Integrated in 5MHz bandwidth.

## 5.3.2 Receiver

Radio Characteristics VDD = 1.8V Temperature = -30°C										
0 11	Frequency (GHz)	Min	Тур	Max	Cellular Band	Unit				
Continuous power in cellular bands	$0.824 - 0.849^{(1)}$	-	+3	-	GSM 850					
required to block	0.824 - 0.849	-	+5	-	CDMA					
Bluetooth reception (for sensitivity of	0.880 - 0.915	-	+8	-	GSM 900					
-67dBm with 0.1%	1.710 – 1.785	1	>+5	1	GSM 1800 / DCS 1800	dBm				
BER) measured at chip terminals	1.850 – 1.910	1	>+3	1	GSM 1900 / PCS 1900					
	1.850 – 1.910	-	>+3	-	CDMA 1900					
	1.920 – 1.980	-	>+4	-	W-CDMA 2000					
Continuous nouse	$0.824 - 0.849^{(1)}$	-	+1	-	GSM 850					
Continuous power in cellular bands	0.824 - 0.849	-	+3	-	CDMA					
required to block	0.880 - 0.915	-	+7	-	GSM 900					
Bluetooth reception (for sensitivity of	1.710 – 1.785	-	>+5	-	GSM 1800 / DCS 1800	dBm				
-72dBm with 0.1% BER) measured at chip terminals	1.850 – 1.910	-	>+3	-	GSM 1900 / PCS 1900					
	1.850 – 1.910	-	>+3		CDMA 1900					
only terminals	1.920 – 1.980	-	>+4	-	W-CDMA 2000					

#### Note:

 $^{(1)}$  |  $3f_{Blocking} - f_{Bluetooth}$  | > 10MHz



## 5.4 Temperature -25°C

### 5.4.1 Transmitter

Radio Characteristics VDD = 1.8V Temperature = -25°C									
	Min	Тур	Max	Bluetooth Specification	Unit				
Maximum RF transmit power <sup>(1)</sup>	-	7	-	-6 to +4 <sup>(2)</sup>	dBm				
RF power control range	-	35	-	≥16	dB				
RF power range control resolution	-	0.5	-	-	dB				
20dB bandwidth for modulated carrier	-	790	-	≤1000	kHz				
Adjacent channel transmit power F=F <sub>0</sub> ±2MHz <sup>(4)(5)</sup>	-	-35	-	≤-20	dBm				
Adjacent channel transmit power F=F <sub>0</sub> ±3MHz <sup>(4)(5)</sup>	-	-45	-	≤-40	dBm				
Adjacent channel transmit power F=F <sub>0</sub> > ±3MHz <sup>(4)(5)</sup>	-	-55	-	≤-40	dBm				
Δf1avg "Maximum Modulation"	-	165	-	140<∆f1 <sub>avg</sub> <175	kHz				
Δf2max "Minimum Modulation"	_	138	-	115	kHz				
Δf2avg / Δf1avg	_	0.9	-	≥0.80	-				
Initial carrier frequency tolerance	-	10	-	±75	kHz				
Drift Rate	-	8	-	≤20	kHz/50μs				
Drift (single slot packet)	-	8	-	≤25	kHz				
Drift (five slot packet)	-	9	-	≤40	kHz				

#### Notes:

- BlueCore3-ROM firmware maintains the transmit power to be within the Bluetooth specification v1.2 limits
- (2) Class 2 RF transmit power range, Bluetooth specification v1.2
- (3) To some extent these parameters are dependent on the matching circuit used, and its behaviour over temperature. Therefore these parameters may be beyond CSR's direct control
- $^{(4)}$  Measured at  $F_0 = 2441MHz$
- <sup>(5)</sup> Up to three exceptions are allowed in v1.2 of the Bluetooth specification

### 5.4.2 Receiver

Radio Characteristics VDD = 1.8V Temperature = -25°C										
	Frequency (GHz)	Min	Тур	Max	Bluetooth Specification	Unit				
	2.402	-	-86	-	≤-70	dBm				
Sensitivity at 0.1% BER for all packet types	2.441	-	-87	-						
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	2.480	-	-84	-						
Maximum received signal at 0.1% BER		-	1	-	≥-20	dBm				



## 5.5 Temperature +85°C

### 5.5.1 Transmitter

Radio Characteristics VDD = 1.8V Temperature = +85°C										
	Min	Тур	Max	Bluetooth Specification	Unit					
Maximum RF transmit power <sup>(1)</sup>	-	3	-	-6 to +4 <sup>(2)</sup>	dBm					
RF power control range	-	35	-	≥16	dB					
RF power range control resolution	-	0.5	-	-	dB					
20dB bandwidth for modulated carrier	-	790	-	≤1000	kHz					
Adjacent channel transmit power F=F <sub>0</sub> ±2MHz <sup>(4)(5)</sup>	-	-40	-	≤-20	dBm					
Adjacent channel transmit power F=F <sub>0</sub> ±3MHz <sup>(4)(5)</sup>	-	-50	-	≤-40	dBm					
Adjacent channel transmit power $F=F_0 > \pm 3MHz^{(4)(5)}$	-	-55	-	≤-40	dBm					
∆f1avg "Maximum Modulation"	-	165	-	140<∆f1 <sub>avg</sub> <175	kHz					
∆f2max "Minimum Modulation"	-	134	-	115	kHz					
Δf2avg / Δf1avg	-	0.9	-	≥0.80	-					
Initial carrier frequency tolerance	-	10	-	±75	kHz					
Drift Rate	-	8	-	≤20	kHz/50μs					
Drift (single slot packet)	-	9	-	≤25	kHz					
Drift (five slot packet)	-	10	-	≤40	kHz					

- BlueCore3-ROM firmware maintains the transmit power to be within the Bluetooth specification v1.2 limits
- (2) Class 2 RF transmit power range, Bluetooth specification v1.2
- To some extent these parameters are dependent on the matching circuit used, and its behaviour over temperature. Therefore these parameters may be beyond CSR's direct control
- $^{(4)}$  Measured at  $F_0$  = 2441MHz
- <sup>(5)</sup> Up to three exceptions are allowed in v1.2 of the Bluetooth specification



Radio Characteristics VDD = 1.8V Temperature = +85°C (Continued)										
	Frequency (GHz)	Min	Тур	Max	Cellular Band	Unit				
	$0.869 - 0.894^{(1)}$	-	-134	-	GSM 850					
Emitted power in	$0.869 - 0.894^{(2)}$	-	-133	-	CDMA 850					
cellular bands	$0.925 - 0.960^{(1)}$	-	-136	-	GSM 900					
measured at chip	1.570 - 1.580 <sup>(3)</sup>	-	-140	-	GPS					
terminals	1.805 – 1.880 <sup>(1)</sup>	-	-142	-	GSM 1800 / DCS 1800	dBm				
Output power ≤4dBm	1.930 - 1.990 <sup>(4)</sup>	-	-135	-	PCS 1900	иын				
	1.930 - 1.990 <sup>(1)</sup>	-	-135	-	GSM 1900					
	1.930 - 1.990 <sup>(1)</sup>	-	-135	-	CDMA 1900					
	2.110 - 2.170 <sup>(2)</sup>	-	-131	-	W-CDMA 2000					
	2.110 - 2.170 <sup>(5)</sup>	-	-135	-	W-CDMA 2000					

- (1) Integrated in 200kHz bandwidth.
- (2) Integrated in 1.2MHz bandwidth.
- (3) Integrated in 1MHz bandwidth.
- (4) Integrated in 30kHz bandwidth.
- (5) Integrated in 5MHz bandwidth.



## 5.5.2 Receiver

Radio Characteristics VDD = 1.8V Temperature = +85°C										
	Frequency (GHz)	Min	Тур	Max	Bluetooth Specification	Unit				
0 11 11 10 10 10 10 11	2.402	-	-82	-						
Sensitivity at 0.1% BER for all packet types	2.441	-	-83	-	≤-70	dBm				
types	2.480	-	-81	-						
Maximum received signal at 0.1% BER		-	5	-	≥-20	dBm				

Radio Characteristics VDD = 1.8V Temperature = +85°C									
	Frequency (GHz)	Min	Тур	Max	Cellular Band	Unit			
Continuous power in cellular bands	$0.824 - 0.849^{(1)}$	-	+5	-	GSM 850				
required to block	0.824 - 0.849	-	+6	-	CDMA				
Bluetooth reception (for sensitivity of	0.880 - 0.915	1	+8	-	GSM 900				
-67dBm with 0.1%	1.710 – 1.785	-	>+5	-	GSM 1800 / DCS 1800	dBm			
BER) measured at chip terminals	1.850 – 1.910	-	>+3	-	GSM 1900 / PCS 1900				
	1.850 – 1.910	-	>+3	-	CDMA 1900				
	1.920 – 1.980	-	>+4	-	W-CDMA 2000				
Otii-	$0.824 - 0.849^{(1)}$	-	>+6	-	GSM 850				
Continuous power in cellular bands	0.824 - 0.849	-	+4	_	CDMA				
required to block	0.880 - 0.915	-	+6	-	GSM 900				
Bluetooth reception (for sensitivity of	1.710 – 1.785	-	>+5	_	GSM 1800 / DCS 1800	dBm			
-72dBm with 0.1%	1.850 – 1.910	-	>+3	-	GSM 1900 / PCS 1900				
BER) measured at chip terminals	1.850 – 1.910	-	>+3	-	CDMA 1900				
Gillp terrilliais	1.920 – 1.980	-	>+4	-	W-CDMA 2000				

 $<sup>^{(1)}</sup>$  |  $3f_{Blocking} - f_{Bluetooth}$  | > 10MHz



## 5.6 Temperature +105°C

### 5.6.1 Transmitter

Radio Characteristics VDD = 1.8V Temperature = +105°C										
	Min	Тур	Max	Bluetooth Specification	Unit					
Maximum RF transmit power <sup>(1)</sup>	-	1.5	-	-6 to +4 <sup>(2)</sup>	dBm					
RF power control range	-	35	-	≥16	dB					
RF power range control resolution	-	0.5	-	-	dB					
20dB bandwidth for modulated carrier	-	810	-	≤1000	kHz					
Adjacent channel transmit power F=F <sub>0</sub> ±2MHz <sup>(4)(5)</sup>	-	-45	-	≤-20	dBm					
Adjacent channel transmit power F=F <sub>0</sub> ±3MHz <sup>(4)(5)</sup>	-	-50	-	≤-40	dBm					
Adjacent channel transmit power F=F <sub>0</sub> >±3MHz <sup>(4)(5)</sup>	-	-55	-	≤-40	dBm					
Δf1avg "Maximum Modulation"	-	165	-	140<∆f1 <sub>avg</sub> <175	kHz					
Δf2max "Minimum Modulation"	-	130	-	115	kHz					
Δf2avg / Δf1avg	-	0.9	-	≥0.80	-					
Initial carrier frequency tolerance	-	10	-	±75	kHz					
Drift Rate	-	9	-	≤20	kHz/50μs					
Drift (single slot packet)	-	12	-	≤25	kHz					
Drift (five slot packet)	-	14	-	≤40	kHz					

#### Notes:

- (1) BlueCore3-ROM firmware maintains the transmit power to be within the Bluetooth specification v1.2 limits
- (2) Class 2 RF transmit power range, Bluetooth specification v1.2
- (3) To some extent these parameters are dependent on the matching circuit used, and its behaviour over temperature. Therefore these parameters may be beyond CSR's direct control
- $^{(4)}$  Measured at  $F_0 = 2441MHz$
- <sup>(5)</sup> Up to three exceptions are allowed in v1.2 of the Bluetooth specification

#### 5.6.2 Receiver

Radio Characteristics VDD = 1.8V Temperature = +105°C										
	Frequency (GHz)	Min	Тур	Max	Bluetooth Specification	Unit				
0 11 11 10 10 10 10 1	2.402	-	-81	-78						
Sensitivity at 0.1% BER for all packet types	2.441	-	-81	-78	≤-70	dBm				
types	2.480	-	-80	-77						
Maximum received signal at 0.1% BER		-	5	-	≥-20	dBm				



## 5.7 Power Consumption

Operation Mode	Connection Type	UART Rate (kbps)	Average	Peak	Unit
Page scan	-	115.2	0.36	38.30	mA
Inquiry & page scan	-	115.2	0.66	38.67	mA
ACL data transfer No traffic	Master	115.2	6.36	14.43	mA
ACL data transfer With file transfer	Master	115.2	11.66	36.84	mA
ACL data transfer No traffic	Slave	115.2	13.68	19.23	mA
ACL data transfer With file transfer	Slave	115.2	16.99	35.70	mA
ACL data transfer 40ms sniff	Master	34.4	1.50	22.05	mA
ACL data transfer 1.28s sniff	Master	34.4	0.19	20.59	mA
SCO connection HV1	Master	34.4	33.80	35.70	mA
SCO connection HV3	Master	34.4	17.17	25.29	mA
SCO connection HV3 30ms sniff	Master	34.4	16.81	25.31	mA
ACL data transfer 40ms sniff	Slave	34.4	1.45	17.79	mA
ACL data transfer 1.28s sniff	Slave	34.4	0.24	28.00	mA
SCO connection HV1	Slave	34.4	33.82	35.73	mA
SCO connection HV3	Slave	34.4	20.79	29.00	mA
SCO connection HV3 30ms sniff	Slave	34.4	16.73	26.06	mA
Parked 1.28s beacon	Slave	34.4	0.18	26.26	mA
Standby Host connection	-	34.4	0.03	4.62	mA
Reset (RESETB low)	-	-	42	TBA	μΑ

Note:

Firmware used: 17.11.



## 6 Device Diagrams

## 6.1 BlueCore3-ROM

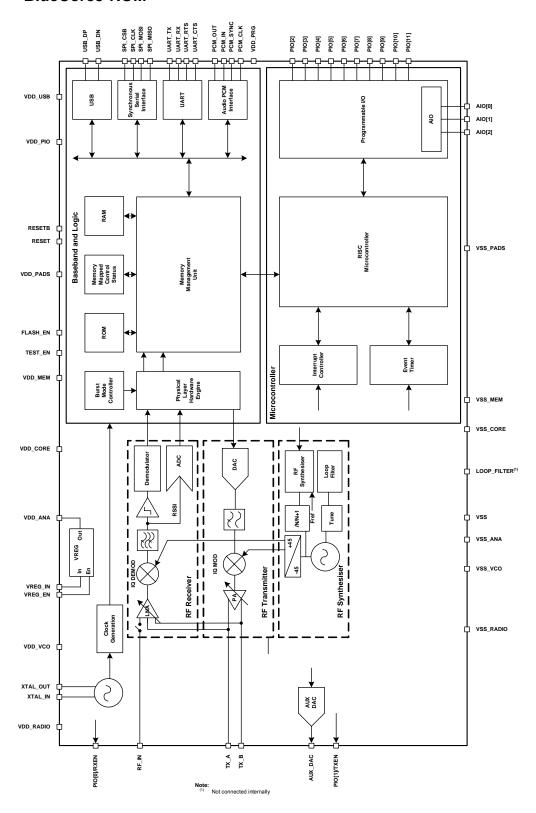


Figure 6.1: BlueCore3-ROM Device Diagram for 6 x 6mm VFBGA Packages



## 6.2 BlueCore3-ROM Flash

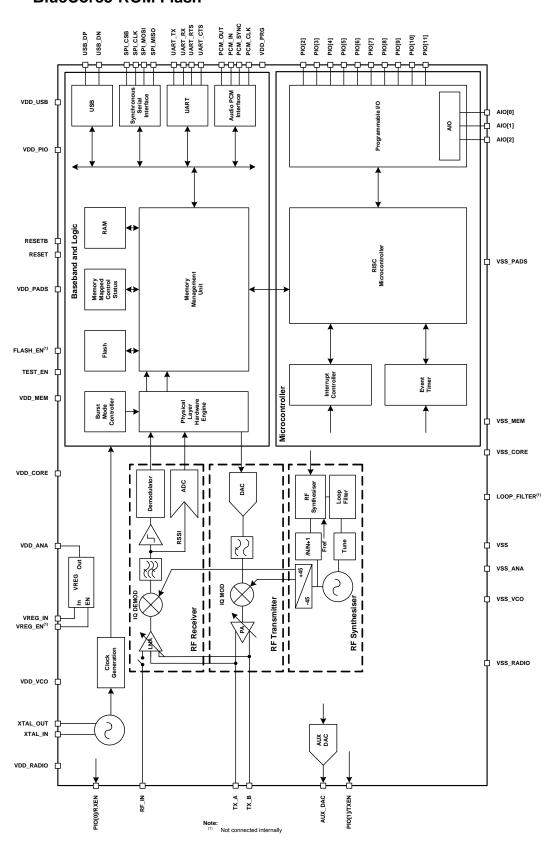


Figure 6.2: BlueCore3-ROM Flash Device Diagram for 6.5 x 6.5mm TFBGA Packages



# 7 Description of Functional Blocks

### 7.1 RF Receiver

The receiver features a near-zero Intermediate Frequency (IF) architecture that allows the channel filters to be integrated on to the die. Sufficient out-of-band blocking specification at the Low Noise Amplifier (LNA) input allows the radio to be used in close proximity to Global System for Mobile Communications (GSM) and Wideband Code Division Multiple Access (W-CDMA) cellular phone transmitters without being desensitised. The use of a digital Frequency Shift Keying (FSK) discriminator means that no discriminator tank is needed and its excellent performance in the presence of noise allows BlueCore3-ROM to exceed the Bluetooth requirements for co-channel and adjacent channel rejection.

## 7.1.1 Low Noise Amplifier

The LNA can be configured to operate in single-ended or differential mode. Single-ended mode is used for Class 1 Bluetooth operation and differential mode is used for Class 2 operation.

## 7.1.2 Analogue to Digital Converter

The Analogue to Digital Converter (ADC) is used to implement fast Automatic Gain Control (AGC). The ADC samples the Received Signal Strength Indicator (RSSI) voltage on a slot-by-slot basis. The front-end LNA gain is changed according to the measured RSSI value, keeping the first mixer input signal within a limited range. This improves the dynamic range of the receiver, improving performance in interference limited environments.

### 7.2 RF Transmitter

### 7.2.1 IQ Modulator

The transmitter features a direct IQ modulator to minimise the frequency drift during a transmit timeslot which results in a controlled modulation index. A digital baseband transmit filter provides the required spectral shaping.

### 7.2.2 Power Amplifier

The internal Power Amplifier (PA) has a maximum output power of +6dBm allowing BlueCore3-ROM to be used in Class 2 and Class 3 radios without an external RF PA. Support for transmit power control allows a simple implementation for Class 1 with an external RF PA.

### 7.2.3 Auxiliary DAC

An 8-bit voltage Auxiliary DAC is provided for power control of an external PA for Class 1 operation.

### 7.3 RF Synthesiser

The radio synthesiser is fully integrated onto the die with no requirement for an external Voltage Controlled Oscillator (VCO) screening can, varactor tuning diodes or LC resonators. The synthesiser is guaranteed to lock in sufficient time across the guaranteed temperature range to meet the Bluetooth specification V1.2.

### 7.4 Clock Input and Generation

The reference clock for the system is generated from a TCXO or crystal input between 8MHz and 40MHz. All internal reference clocks are generated using a phase locked loop, which is locked to the external reference frequency.



## 7.5 Baseband and Logic

## 7.5.1 Memory Management Unit

The Memory Management Unit (MMU) provides a number of dynamically allocated ring buffers that hold the data which is in transit between the host and the air or vice versa. The dynamic allocation of memory ensures efficient use of the available Random Access Memory (RAM) and is performed by hardware MMU to minimise the overheads on the processor during data/voice transfers.

#### 7.5.2 Burst Mode Controller

During radio transmission the Burst Mode Controller (BMC) constructs a packet from header information previously loaded into memory-mapped registers by the software and payload data/voice taken from the appropriate ring buffer in the RAM. During radio reception, the BMC stores the packet header in memory-mapped registers and the payload data in the appropriate ring buffer in RAM. This architecture minimises the intervention required by the processor during transmission and reception.

## 7.5.3 Physical Layer Hardware Engine DSP

Dedicated logic is used to perform the following:

- Forward error correction
- Header error control
- Cyclic redundancy check
- Encryption
- Data whitening
- Access code correlation
- Audio transcoding

The following voice data translations and operations are performed by firmware:

- A-law/μ-law/linear voice data (from host)
- A-law/μ-law/Continuously Variable Slope Delta (CVSD) (over the air)
- Voice interpolation for lost packets
- Rate mismatches

The hardware supports all optional and mandatory features of Bluetooth v1.2 including AFH and eSCO.

### 7.5.4 RAM

32Kbytes of on-chip RAM is provided and is shared between the ring buffers used to hold voice/data for each active connection and the general purpose memory required by the Bluetooth stack.

### 7.5.5 ROM

4Mbits of metal programmable ROM is provided for system firmware implementation.

### 7.5.6 Flash (BlueCore3-ROM Flash Only)

4Mbits of internal Flash is available on the BlueCore3-ROM Flash, this is used for software prototyping before committing code to ROM.

#### 7.5.7 USB

This is a full speed Universal Serial Bus (USB) interface for communicating with other compatible digital devices. BlueCore3-ROM acts as a USB peripheral, responding to requests from a master host controller such as a PC.



## 7.5.8 Synchronous Serial Interface

This is a synchronous serial port interface (SPI) for interfacing with other digital devices. The SPI port can be used for system debugging.

### 7.5.9 **UART**

This is a standard Universal Asynchronous Receiver Transmitter (UART) interface for communicating with other serial devices.

### 7.5.10 Audio PCM Interface

The Audio Pulse Code Modulation (PCM) Interface supports continuous transmission and reception of PCM encoded audio data over Bluetooth.

### 7.6 Microcontroller

The microcontroller, interrupt controller and event timer run the Bluetooth software stack and control the radio and host interfaces. A 16-bit Reduced Instruction Set Computer (RISC) microcontroller is used for low power consumption and efficient use of memory.

## 7.6.1 Programmable I/O

BlueCore3-ROM has a total of 15 (12 digital and 3 analogue) programmable I/O terminals. These are controlled by firmware running on the device.



# 8 CSR Bluetooth Software Stacks

BlueCore3-ROM is supplied with Bluetooth v1.2 compliant stack firmware which runs on the internal RISC microcontroller.

The BlueCore3-ROM software architecture allows Bluetooth processing and the application program to be shared in different ways between the internal RISC microcontroller and an external host processor (if any). The upper layers of the Bluetooth stack (above HCI) can be run either on-chip or on the host processor.

## 8.1 BlueCore HCI Stack

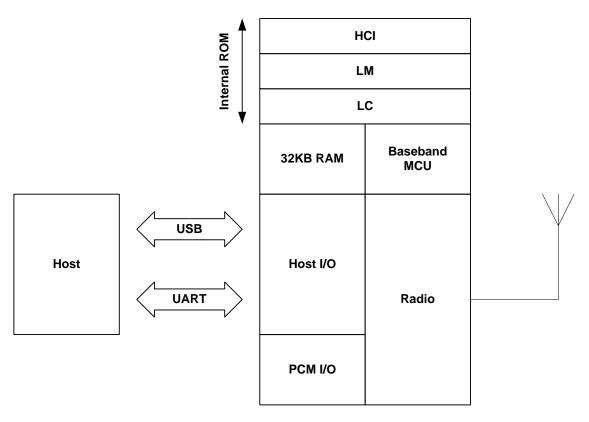


Figure 8.1: BlueCore HCI Stack

In this implementation the internal processor runs the Bluetooth stack up to the Host Controller Interface (HCI). The Host processor must provide all upper layers including the applications.



## 8.1.1 Key Features of the HCI Stack

#### **New Bluetooth V1.2 Mandatory Functionality**

- Adaptive Frequency Hopping (AFH)
- Faster Connections
- Flow and Flush Timeout
- LMP Improvements
- Parameter Ranges

### **Optional V1.2 functionality supported**

- Extended SCO (eSCO), eV3 +CRC, eV4, eV5
- Scatter mode
- LMP Absence Masks ,Quality of service and SCO handle
- L2CAP flow and error control
- Synchronisation

### Standard Bluetooth Functionality

The firmware has been written against the Bluetooth Core Specification v1.2.

- Bluetooth components: Baseband (including LC), LM and HCI
- Standard USB v2.0 and UART (H5) HCI Transport Layers
- All standard radio packet types
- Full Bluetooth data rate, up to 723.2kbps asymmetric<sup>(1)</sup>
- Operation with up to seven active slaves (1)
- Maximum number of simultaneous active ACL connections: 7<sup>(2)</sup>
- Maximum number of simultaneous active SCO connections: 3<sup>(2)</sup>
- Operation with up to three SCO links, routed to one or more slaves
- Scatternet 2.5 operation
- All standard SCO voice coding, plus "transparent SCO"
- Standard operating modes: page, inquiry, page-scan and inquiry-scan
- All standard pairing, authentication, link key and encryption operations
- Standard Bluetooth power saving mechanisms: Hold, Sniff and Park modes, including "Forced Hold"
- Dynamic control of peers' transmit power via LMP
- Master/slave switch
- Broadcast
- Channel quality driven data rate
- All standard Bluetooth Test Modes

The firmware's supported Bluetooth features are detailed in the standard Protocol Implementation Conformance Statement (PICS) documents, available from <a href="https://www.csr.com">www.csr.com</a>.

### Notes:

- (1) Maximum allowed by Bluetooth specification v1.2
- Supports all combinations of active ACL and SCO channels, per Bluetooth specification v1.2



#### **Extra Functionality**

- The firmware extends the standard Bluetooth functionality with the following features:
- Supports BlueCore Serial Protocol (BCSP) a proprietary, reliable alternative to the standard Bluetooth UART Host Transport.
- Provides a set of approximately 50 manufacturer-specific HCl extension commands. This command set, called BCCMD (BlueCore Command), provides:
- Access to the chip's general-purpose PIO port
- The negotiated effective encryption key length on established Bluetooth links
- Access to the firmware's random number generator
- Controls to set the default and maximum transmit powers. These can help minimise interference between overlapping, fixed-location piconet
- Dynamic UART configuration
- Radio transmitter enable/disable (a simple command connects to a dedicated hardware switch that determines whether the radio can transmit)
- The firmware can read the voltage on a pair of the chip's external pins. This is normally used to build a battery monitor, using either VM or host code.
- A block of BCCMD commands provides access to the chip's "persistent store" configuration database (PS). The database sets the device's Bluetooth address, Class of Device, radio (transmit class) configuration, SCO routing, LM, USB and DFU constants, etc.
- A UART "break" condition can be used in three ways:
  - 1. Presenting a UART break condition to the chip can force the chip to perform a hardware reboot
  - Presenting a break condition at boot time can hold the chip in a low power state, preventing normal initialisation while the condition exists
  - 3. With H5, the firmware can be configured to send a break to the host before sending data (normally used to wake the host from a Deep Sleep state)
- A block of "radio test" or BIST commands allows direct control of the chip's radio. This aids the
  development of modules' radio designs, and can be used to support Bluetooth qualification.
- Virtual Machine (VM). The firmware provides the VM environment in which to run application-specific code. Although the VM is mainly used with BlueLab and "RFCOMM builds" (alternative firmware builds providing L2CAP, SDP and RFCOMM), the VM can be used with this build to perform simple tasks such as flashing LEDs via the chip's PIO port.
- Hardware low power modes: shallow sleep and deep sleep. The chip drops into modes that significantly reduce power consumption when the software goes idle.
- SCO channels are normally routed over HCI over BCSP, H5 or USB. However, up to three SCO channels can be routed over the chip's single PCM port at the same time as routing any other SCO channels over HCI.
- Co-operative existence with 802.11b chipsets

Always refer to the Firmware Release Note for the specific functionality of a particular build



## 8.2 BlueCore RFCOMM Stack

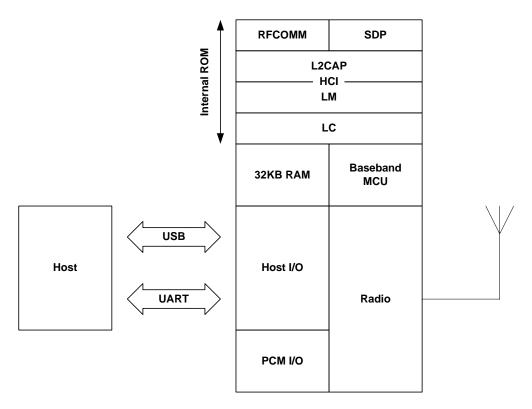


Figure 8.2: BlueCore RFCOMM Stack

In this version of the firmware the upper layers of the Bluetooth stack up to RFCOMM are run on-chip. This reduces host-side software and hardware requirements at the expense of some of the power and flexibility of the HCI only stack.

## 8.2.1 Key Features of the BlueCore3-ROM RFCOMM Stack

### Interfaces to Host

- RFCOMM, an RS-232 serial cable emulation protocol
- SDP, a service database look-up protocol

### Connectivity

- Maximum number of active slaves: 3
- Maximum number of simultaneous active ACL connections: 3
- Maximum number of simultaneous active SCO connections: 3
- Data Rate: up to 350Kb/s

### Security

Full support for all Bluetooth security features up to and including strong (128-bit) encryption.

#### Power Saving

Full support for all Bluetooth power saving modes (Park, Sniff and Hold).

### **Data Integrity**

- CQDDR increases the effective data rate in noisy environments.
- RSSI used to minimise interference to other radio devices using the ISM band.



### 8.3 BlueCore Virtual Machine Stack

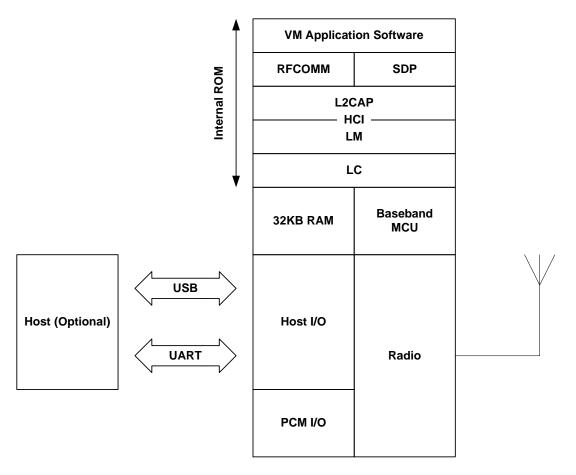


Figure 8.3: Virtual Machine

This version of the stack firmware requires no host processor although the serial communication ports can still be used under the control of the VM application. All software layers, including application software, run on the internal RISC microcontroller in a protected user software execution environment known as a virtual machine (VM).

The user may write custom application code to run on the BlueCore VM using BlueLab™ software development kit (SDK) supplied with the BlueLab and Casira development kits, available separately from CSR. This code will then execute alongside the main BlueCore firmware. The user is able to make calls to the BlueCore firmware for various operations.

The execution environment is structured so the user application does not adversely affect the main software routines, thus ensuring that the Bluetooth stack software component does not need re-qualification when the application is changed.

Using the VM and the BlueLab SDK the user is able to develop applications such as a cordless headset or other profiles without the requirement of a host controller. BlueLab is supplied with example code including a full implementation of the headset profile.

On successful completion of firmware development and testing using BlueCore3-ROM Flash, CSR can commit the code to a mask set for mass production of the device. A Non Recurring Engineering (NRE) charge will be required.

#### Note:

Sample applications to control PIO lines can also be written with BlueLab SDK and the VM for the HCI stack.



### 8.4 BlueCore HID Stack

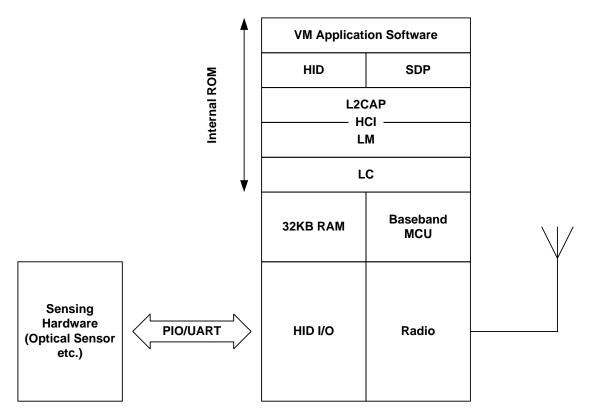


Figure 8.4: HID Stack

This version of the stack firmware requires no host processor. All software layers, including application software, run on the internal RISC microcontroller in a protected user software execution environment known as a virtual machine (VM).

The user may write custom application code to run on the BlueCore VM using BlueLab Professional software development kit (SDK) supplied with the BlueLab Professional and Casira development kits, available separately from CSR. This code will then execute alongside the main BlueCore firmware. The user is able to make calls to the BlueCore firmware for various operations.

The execution environment is structured so the user application does not adversely affect the main software routines, thus ensuring that the Bluetooth stack software component does not need re-qualification when the application is changed.

Using the VM and the BlueLab Professional SDK the user is able to develop Bluetooth HID devices such as an optical mouse or keyboard. The user is able to customise features such as power management and connect/reconnect behaviour.

The HID I/O component in the HID stack controls low latency data acquisition from external sensor hardware. With this component running in native code, it does not incur the overhead of the VM code interpreter. Supported external sensors include 5 mouse buttons, the Agilent ADNS-2030 optical sensor, quadrature scroll wheel, direct coupling to a keyboard matrix and a UART interface to custom hardware.

On successful completion of firmware development and testing using BlueCore3-ROM Flash, CSR can commit the code to a mask set for mass production of the device. A non recurring engineering (NRE) charge will be required.

A reference schematic for implementing a three button, optical mouse with scroll wheel is available from CSR.



## 8.5 BCHS Software

BlueCore Embedded Host Software is designed to enable CSR customers to implement Bluetooth functionality into embedded products quickly, cheaply and with low risk.

BCHS is developed to work with CSR's family of BlueCore IC's. BCHS is intended for embedded products that have a host processor for running BCHS and the Bluetooth application e.g. a mobile phone or a PDA. BCHS together with the BlueCore IC with embedded Bluetooth core stack (L2CAP, RFCOMM and SDP) is a complete Bluetooth system solution from RF to profiles.

BCHS includes most of the Bluetooth intelligence and gives the user a simple API. This makes it possible to develop a Bluetooth product without in-depth Bluetooth knowledge.

The BlueCore Embedded Host Software contains 3 elements:

- Example Drivers (BCSP and proxies)
- Bluetooth Profile Managers
- Example Applications

The profiles are qualified which makes the qualification of the final product very easy. BCHS is delivered with source code (ANSI C). With BCHS also come example applications in ANSI C, which makes the process of writing the application easier.

## 8.6 Additional Software for Other Embedded Applications

When the upper layers of the Bluetooth protocol stack are run as firmware on BlueCore3-ROM, a UART software driver is supplied that presents the L2CAP, RFCOMM and Service Discovery (SDP) APIs to higher Bluetooth stack layers running on the host. The code is provided as 'C' source or object code.

### 8.7 CSR Development Systems

CSR's BlueLab and Casira development kits are available to allow the evaluation of the BlueCore3 hardware and software, and as toolkits for developing on-chip and host software.



# 9 Device Terminal Descriptions

## 9.1 RF Ports

The BlueCore3-ROM RF\_IN terminal can be configured as either a single ended or differential input. The operational mode is determined by the setting the PS Key PSKEY TXRX PIO CONTROL (0x20).

## 9.2 Transmitter/Receiver Inputs and Outputs

Terminals TX\_A and TX\_B form a balanced current output. They require a DC path to VDD and should be connected through a balun to the antenna. The output impedance is capacitive and remains constant, regardless of whether the transmitter is enabled or disabled. For Class 2 operation these terminals also act as differential receive input terminals with an internal TX/RX switch.

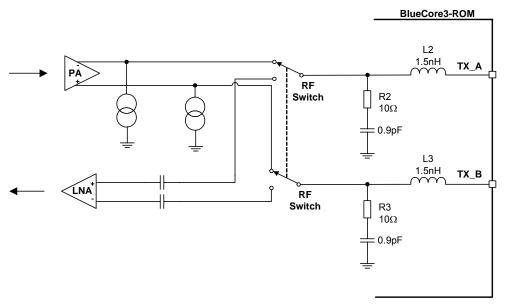


Figure 9.1: Circuit TX/RX\_A and TX/RX\_B

For the 6 x 6 package, an off-chip balun and filter are required. These may comprise separate discrete components, see Figure 10.1, differential filter only, or as printed structures.

For Class 1 operation the RF\_IN ball is provided which is single-ended. A swing of up to 0.5V root mean squared (rms) can be tolerated at this terminal. An external antenna switch can be connected to RF\_IN.

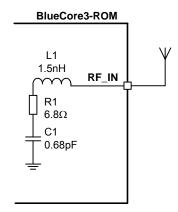


Figure 9.2: Circuit RF\_IN

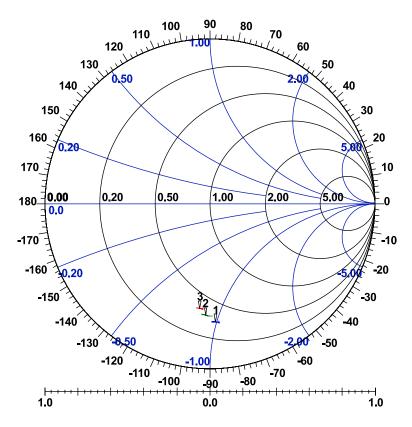


## 9.2.1 Transmitter S-Parameters

Freq	<b>S</b> 11		S21		S12		S22	
(MHz)	Real	Imaginary	Real	Imaginary	Real	Imaginary	Real	Imaginary
2402	-8.18E-03	-6.79E-01	2.47E-03	6.48E-02	-9.96E-04	7.01E-02	-3.74E-02	-6.65E-01
2408	-8.18E-03	-6.79E-01	2.47E-03	6.90E-02	-9.96E-04	6.20E-02	-3.74E-02	-6.65E-01
2414	-9.98E-03	-6.79E-01	2.11E-03	6.93E-02	-1.77E-03	6.33E-02	-3.89E-02	-6.65E-01
2420	-1.45E-02	-6.78E-01	2.89E-03	6.89E-02	-1.22E-03	6.29E-02	-4.33E-02	-6.64E-01
2426	-1.79E-02	-6.76E-01	3.16E-03	6.86E-02	-1.21E-03	6.28E-02	-4.62E-02	-6.62E-01
2432	-2.19E-02	-6.75E-01	3.59E-03	6.86E-02	-1.08E-03	6.30E-02	-4.91E-02	-6.61E-01
2438	-2.56E-02	-6.74E-01	3.89E-03	6.83E-02	-9.35E-04	6.32E-02	-5.28E-02	-6.60E-01
2444	-2.87E-02	-6.73E-01	4.07E-03	6.81E-02	-8.20E-04	6.33E-02	-5.67E-02	-6.60E-01
2450	-3.27E-02	-6.72E-01	4.25E-03	6.79E-02	-6.83E-04	6.35E-02	-6.08E-02	-6.59E-01
2456	-3.55E-02	-6.72E-01	4.46E-03	6.77E-02	-3.59E-04	6.36E-02	-6.45E-02	-6.58E-01
2462	-3.94E-02	-6.71E-01	4.73E-03	6.75E-02	-1.26E-04	6.38E-02	-6.71E-02	-6.59E-01
2468	-4.33E-02	-6.70E-01	4.80E-03	6.72E-02	1.68E-04	6.38E-02	-7.14E-02	-6.57E-01
2474	-4.70E-02	-6.70E-01	4.80E-03	6.70E-02	3.78E-04	6.38E-02	-7.45E-02	-6.57E-01
2480	-5.03E-02	-6.70E-01	4.85E-03	6.68E-02	5.26E-04	6.38E-02	-7.71E-02	-6.56E-01

Table 9.1: Transmit Impedance

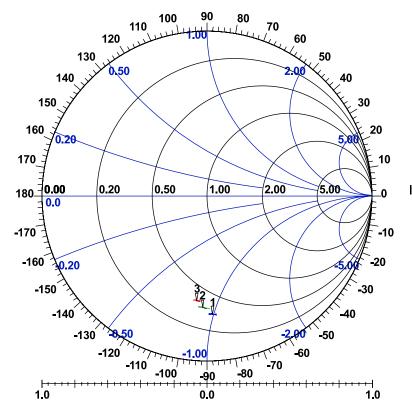




Impedance at 2440MHz Z1=16.9-j49.5 $\Omega$  at -30°C

Z2=18.1-j44.7 $\Omega$  at +25°C Z3=19.5-j41.5 $\Omega$  at +85°C

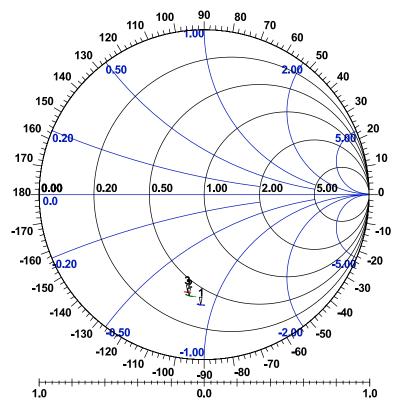
Figure 9.3: TX\_A PL35



Impedance at 2440MHz Z1=16.9-j49.5 $\Omega$  at -30°C Z2=18.1-j44.7 $\Omega$  at +25°C Z3=19.5-j41.5 $\Omega$  at +85°C

Figure 9.4: TX\_A PL50





Impedance at 2440MHz

Z1=18.7-j44.8 $\Omega$  at -30°C Z2=19.8-j39.2 $\Omega$  at +25°C Z3=20.5-j37.9 $\Omega$  at +85°C

Figure 9.5: TX\_A PL63

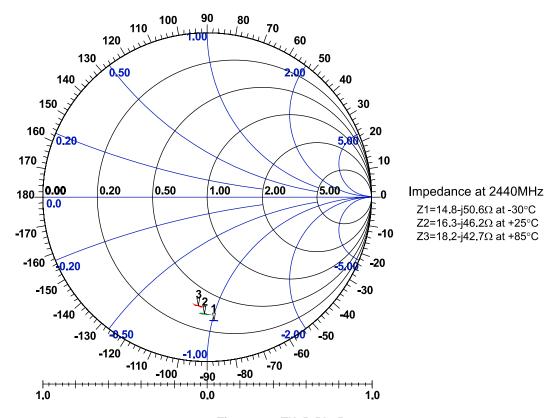


Figure 9.6: TX\_B PL35



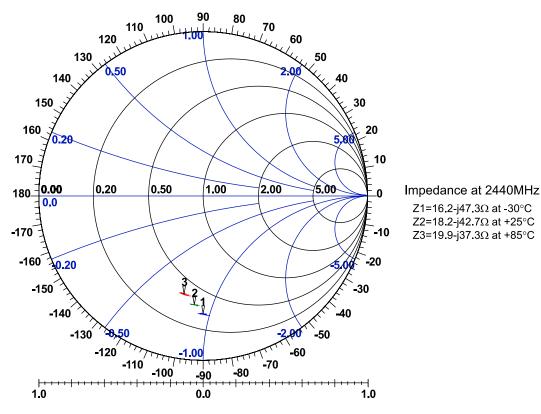
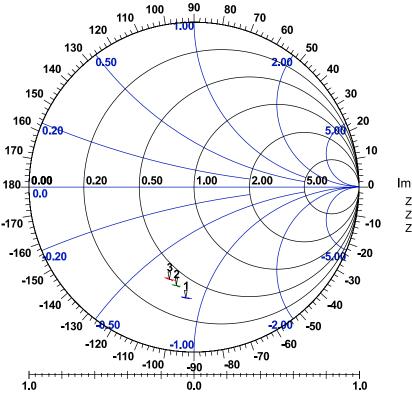


Figure 9.7: TX\_B PL50



Impedance at 2440MHz Z1=17.7-j43.3 $\Omega$  at -30°C Z2=20.0-j37.85 $\Omega$  at +25°C Z3=20.5-j34.2 $\Omega$  at +85°C

Figure 9.8: TX\_B PL63

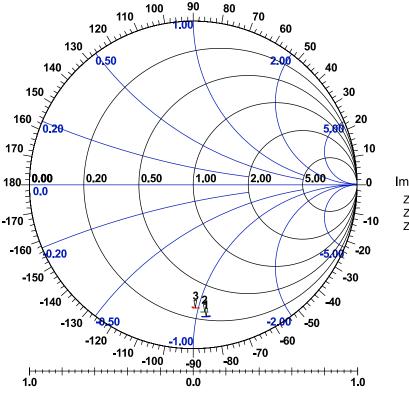


## 9.2.2 Receiver S-Parameters

Freq	<b>S</b> 11		<b>S21</b>		S12		S22	
(MHz)	Real	Imaginary	Real	Imaginary	Real	Imaginary	Real	Imaginary
2402	8.99E-02	-7.74E-01	1.29E-02	2.86E-02	1.29E-02	2.84E-02	3.49E-02	-7.58E-01
2408	8.62E-02	-7.74E-01	1.27E-02	2.87E-02	1.25E-02	2.84E-02	3.14E-02	-7.58E-01
2414	8.40E-02	-7.74E-01	1.24E-02	2.88E-02	1.23E-02	2.84E-02	2.73E-02	-7.57E-01
2420	8.08E-02	-7.74E-01	1.22E-02	2.88E-02	1.20E-02	2.86E-02	2.32E-02	-7.58E-01
2426	7.79E-02	-7.74E-01	1.19E-02	2.89E-02	1.18E-02	2.87E-02	1.91E-02	-7.57E-01
2432	7.40E-02	-7.74E-01	1.18E-02	2.91E-02	1.15E-02	2.88E-02	1.48E-02	-7.57E-01
2438	7.06E-02	-7.75E-01	1.15E-02	2.92E-02	1.13E-02	2.90E-02	1.07E-02	-7.56E-01
2444	6.74E-02	-7.74E-01	1.13E-02	2.93E-02	1.11E-02	2.91E-02	6.50E-03	-7.55E-01
2450	6.33E-02	-7.74E-01	1.10E-02	2.93E-02	1.08E-02	2.91E-02	1.53E-03	-7.56E-01
2456	6.06E-02	-7.74E-01	1.07E-02	2.94E-02	1.05E-02	2.92E-02	-3.51E-03	-7.55E-01
2462	5.66E-02	-7.74E-01	1.05E-02	2.94E-02	1.03E-02	2.93E-02	-6.32E-03	-7.56E-01
2468	5.33E-02	-7.74E-01	1.01E-02	2.95E-02	9.94E-03	2.95E-02	-1.24E-02	-7.54E-01
2474	5.00E-02	-7.75E-01	9.75E-03	2.96E-02	9.65E-03	2.97E-02	-1.71E-02	-7.54E-01
2480	4.73E-02	-7.75E-01	9.46E-03	2.98E-02	9.35E-03	2.98E-02	-2.15E-02	-7.52E-01

Table 9.2: Balanced Receiver Impedance

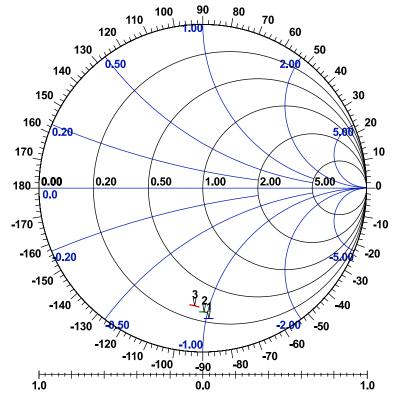




Impedance at 2440MHz

Z1=11.8-j53.7 $\Omega$  at -30°C Z2=13.6-j52.8 $\Omega$  at +25°C Z3=14.3-j48.8 $\Omega$  at +85°C

Figure 9.9: RX\_A Balanced



Impedance at 2440MHz

Z1=11.9-j51 $\Omega$  at -30°C Z2=13.8-j48.7 $\Omega$  at +25°C Z3=15-j44.5 $\Omega$  at +85°C

Figure 9.10: RX\_B Balanced



## 9.2.3 Single Ended Impedance

Frequency	S11		
(MHz)	Real	Imaginary	
2402	4.70E-01	-7.23E-01	
2408	4.65E-01	-7.24E-01	
2414	4.63E-01	-7.27E-01	
2420	4.57E-01	-7.29E-01	
2426	4.54E-01	-7.29E-01	
2432	4.53E-01	-7.29E-01	
2438	4.51E-01	-7.31E-01	
2444	4.47E-01	-7.32E-01	
2450	4.46E-01	-7.33E-01	
2456	4.44E-01	-7.34E-01	
2462	4.44E-01	-7.34E-01	
2468	4.39E-01	-7.37E-01	
2474	4.35E-01	-7.39E-01	
2480	4.30E-01	-7.39E-01	

Table 9.3: Single Ended Impedance

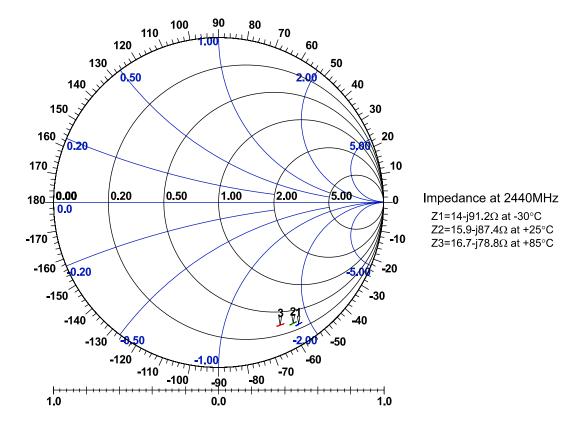


Figure 9.11: RX Un-Balanced



## 9.3 External Reference Clock Input (XTAL\_IN)

The BlueCore3-ROM RF local oscillator and internal digital clocks are derived from the reference clock at the BlueCore3-ROM XTAL\_IN input. This reference may be either an external clock or from a crystal connected between XTAL\_IN and XTAL\_OUT. The crystal mode is described in Section 9.4.

### 9.3.1 External Mode

BlueCore3-ROM can be configured to accept an external reference clock (from another device, such as TCXO) at XTAL\_IN by connecting XTAL\_OUT to ground. The external clock can either be a digital level square wave or sinusoidal and this may be directly coupled to XTAL\_IN without the need for additional components. If the peaks of the reference clock are below VSS\_ANA or above VDD\_ANA, it must be driven through a DC blocking capacitor (~33pF) connected to XTAL\_IN. A digital level reference clock gives superior noise immunity as the high slew rate clock edges have lower voltage to phase conversion.

The external clock signal should meet the specifications in Table 9.5:

	Min	Тур	Max
Frequency <sup>(1)</sup>	7.5MHz	16MHz	40MHz
Duty cycle	20:80	50:50	80:20
Edge Jitter (At Zero Crossing)	-	-	15ps rms
Signal Level	400mV pk-pk	-	VDD_ANA <sup>(2)(3)</sup>

**Table 9.4: External Clock Specifications** 

#### Notes:

- (1) The frequency should be an integer multiple of 250kHz except for the CDMA/3G frequencies
- (2) VDD ANA is 1.8V nominal
- (3) If the external clock is driven through a DC blocking capacitor then maximum allowable amplitude is reduced from VDD\_ANA to 800mV pk-pk

### 9.3.2 XTAL IN Impedance in External Mode

The impedance of the XTAL\_IN will not change significantly between operating modes, typically 10fF. When transitioning from deep sleep to an active state a spike of up to 1pC may be measured. For this reason it is recommended that a buffered clock input be used.



## 9.3.3 Clock Timing Accuracy

As Figure 9.12 indicates, the 250ppm timing accuracy on the external clock is required 7ms after the assertion of the system clock request line. This is to guarantee that the firmware can maintain timing accuracy in accordance with the Bluetooth v1.2 specification. Radio activity may occur after 11ms, therefore at this point, the timing accuracy of the external clock source must be within 20ppm.

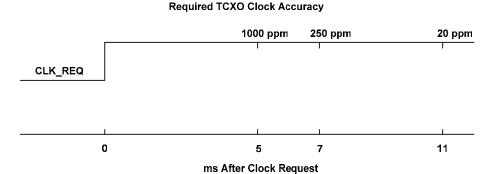


Figure 9.12: TCXO Clock Accuracy

## 9.3.4 Clock Start-Up Delay

BlueCore3-ROM hardware incorporates an automatic 5ms delay after the assertion of the system clock request signal before running firmware. This is suitable for most applications using an external clock source. However, there may be scenarios where the clock cannot be guaranteed to either exist or be stable after this period. Under these conditions, BlueCore3-ROM firmware provides a software function which will extend the system clock request signal by a period stored in PSKEY\_CLOCK\_STARTUP\_DELAY. This value is set in milliseconds from 5-31ms.

This PS Key allows the designer to optimise a system where clock latencies may be longer than 5ms while still keeping the current consumption of BlueCore3-ROM as low as possible. BlueCore3-ROM will consume about 2mA of current for the duration of PSKEY CLOCK STARTUP DELAY before activating the firmware.

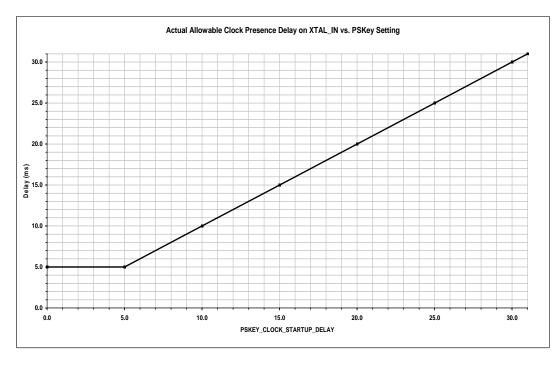


Figure 9.13: Actual Allowable Clock Presence Delay on XTAL\_IN vs. PS Key Setting



## 9.3.5 Input Frequencies and PS Key Settings

BlueCore3-ROM should be configured to operate with the chosen reference frequency. This is accomplished by setting the PS Key PSKEY\_ANA\_FREQ (0x1fe) for all frequencies with an integer multiple of 250KHz. The input frequency default setting in BlueCore3-ROM is 26MHz.

The following CDMA/3G TCXO frequencies are also catered for: 7.68, 14.4, 15.36, 16.2, 16.8, 19.2, 19.44, 19.68, 19.8 and 38.4MHz. This is accomplished by also changing PSKEY PLLX FREQ REF (0xabc).

Reference Crystal Frequency (MHz)	PSKEY_ANA_FREQ (0x1fe) (Units of 1kHz)
7.68	7680
14.40	14400
15.36	15360
16.20	16200
16.80	16800
19.20	19200
19.44	19440
19.68	19680
19.80	19800
38.40	38400
n x 250kHz	-
+26.00 Default	26000

Table 9.5: PS Key Values for CDMA/3G phone TCXO Frequencies



## 9.4 Crystal Oscillator (XTAL\_IN, XTAL\_OUT)

The BlueCore3-ROM RF local oscillator and internal digital clocks are derived from the reference clock at the BlueCore3-ROM XTAL\_IN input. This reference may be either an external clock or from a crystal connected between XTAL\_IN and XTAL\_OUT. The external reference clock mode is described in Section 9.3.

### 9.4.1 XTAL Mode

BlueCore3-ROM contains a crystal driver circuit. This operates with an external crystal and capacitors to form a Pierce oscillator.

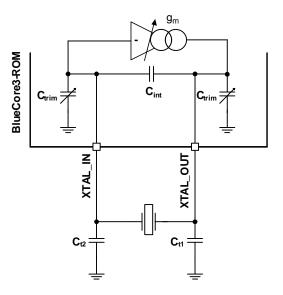


Figure 9.14: Crystal Driver Circuit

Figure 9.15 shows an electrical equivalent circuit for a crystal. The crystal appears inductive near its resonant frequency. It forms a resonant circuit with its load capacitors.

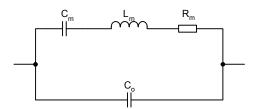


Figure 9.15: Crystal Equivalent Circuit

The resonant frequency may be trimmed with the crystal load capacitance. BlueCore3-ROM contains variable internal capacitors to provide a fine trim.

The BlueCore3-ROM driver circuit is a transconductance amplifier. A voltage at XTAL\_IN generates a current at XTAL\_OUT. The value of transconductance is variable and may be set for optimum performance.



## 9.4.2 Load Capacitance

For resonance at the correct frequency the crystal should be loaded with its specified load capacitance, which is defined for the crystal. This is the total capacitance across the crystal viewed from its terminals. BlueCore3-ROM provides some of this load with the capacitors  $C_{\text{trim}}$  and  $C_{\text{int}}$ . The remainder should be from the external capacitors labelled  $C_{t1}$  and  $C_{t2}$ .  $C_{t1}$  should be three times the value of  $C_{t2}$  for best noise performance. This maximises the signal swing, hence slew rate at XTAL\_IN, to which all on chip clocks are referred. Crystal load capacitance,  $C_{l}$  is calculated with the following equation:

$$C_{l} = C_{int} + \frac{C_{trim}}{2} + \frac{C_{t1} \cdot C_{t2}}{C_{t1} + C_{t2}}$$

**Equation 9.1: Load Capacitance** 

#### Where:

Ctrim = 3.4pF nominal (Mid range setting)

$$C_{int} = 1.5pF$$

#### Note:

C<sub>int</sub> does not include the crystal internal self capacitance, it is the driver self capacitance

## 9.4.3 Frequency Trim

BlueCore3-ROM enables frequency adjustments to be made. This feature is typically used to remove initial tolerance frequency errors associated with the crystal. Frequency trim is achieved by adjusting the crystal load capacitance with on chip trim capacitors,  $C_{\text{trim}}$ . The value of  $C_{\text{trim}}$  is set by a 6-bit word in the Persistent Store Key PSKEY ANA FTRIM (0x1f6). Its value is calculated thus:

$$C_{trim} = 110 \text{ fF} \times PSKEY\_ANA\_FTRIM$$

### **Equation 9.2: Trim Capacitance**

There are two C<sub>trim</sub> capacitors, which are both connected to ground. When viewed from the crystal terminals, they appear in series so each least significant bit (LSB) increment of frequency trim presents a load across the crystal of 55fF.

The frequency trim is described by Equation 9.3:

$$\frac{\Delta(F_x)}{F_y} = \text{pullability} \times 55 \times 10^{-3} (\text{ppm/LSB})$$

### **Equation 9.3: Frequency Trim**

Where  $F_x$  is the crystal frequency and pullability is a crystal parameter with units of ppm/pF. Total trim range is 63 times the value above.

If not specified, the pullability of a crystal may be calculated from its motional capacitance with Equation 9.4:

$$\frac{\partial \left(F_{x}\right)}{\partial \left(C\right)} = F_{x} \cdot \frac{C_{m}}{4\left(C_{l} + C_{0}\right)^{2}}$$

### **Equation 9.4: Pullability**

### Where:

C<sub>0</sub> = Crystal self capacitance (shunt capacitance)

C<sub>m</sub> = Crystal motional capacitance (series branch capacitance in crystal model). See Figure 9.15.

#### Note:

It is a Bluetooth requirement that the frequency is always within ±20ppm. The trim range should be sufficient to pull the crystal within ±5ppm of the exact frequency. This leaves a margin of ±15ppm for frequency drift with ageing and temperature. A crystal with an ageing and temperature drift specification of better than ±15ppm is required.



### 9.4.4 Transconductance Driver Model

The crystal and its load capacitors should be viewed as a transimpedance element, whereby a current applied to one terminal generates a voltage at the other. The transconductance amplifier in BlueCore3-ROM uses the voltage at its input, XTAL\_IN, to generate a current at its output, XTAL\_OUT. Therefore, the circuit will oscillate if the transconductance, transimpedance product is greater than unity. For sufficient oscillation amplitude, the product should be greater than 3. The transconductance required for oscillation is defined by the following relationship:

$$g_m > \frac{3 \big( C_{t1} + C_{trim} \big) \big( C_{t2} + C_{trim} \big)}{ \big( 2 \pi F_x \big)^2 R_m \big( \big( C_0 + C_{int} \big) \big( C_{t1} + C_{t2} + 2 C_{trim} \big) + \big( C_{t1} + C_{trim} \big) \big( C_{t2} + C_{trim} \big) \big)^2}$$

**Equation 9.5: Transconductance Required for Oscillation** 

BlueCore3-ROM guarantees a transconductance value of at least 2mA/V at maximum drive level.

#### Notes:

More drive strength is required for higher frequency crystals, higher loss crystals (larger  $R_m$ ) or higher capacitance loading.

Optimum drive level is attained when the level at XTAL\_IN is approximately 1V pk-pk. The drive level is determined by the crystal driver transconductance, by setting the Persistent Store KEY\_XTAL\_LVL (0x241).

### 9.4.5 Negative Resistance Model

An alternative representation of the crystal and its load capacitors is a frequency dependent resistive element. The driver amplifier may be considered as a circuit that provides negative resistance. For oscillation, the value of the negative resistance must be greater than that of the crystal circuit equivalent resistance. Although the BlueCore3-ROM crystal driver circuit is based on a transimpedance amplifier, an equivalent negative resistance may be calculated for it with the following formula in Equation 9.6:

$$R_{neg} > \frac{3 (C_{t1} + C_{trim}) (C_{t2} + C_{trim})}{g_m (2\pi F_x)^2 (C_0 + C_{int}) ((C_{t1} + C_{t2} + 2C_{trim}) + (C_{t1} + C_{trim}) (C_{t2} + C_{trim}))^2}$$

**Equation 9.6: Equivalent Negative Resistance** 

This formula shows the negative resistance of the BlueCore3-ROM driver as a function of its drive strength.

The value of the driver negative resistance may be easily measured by placing an additional resistance in series with the crystal. The maximum value of this resistor (oscillation occurs) is the equivalent negative resistance of the oscillator.

	Min	Тур	Max
Frequency	8MHz	16MHz	32MHz
Initial Tolerance	-	±25ppm	-
Pullability	-	±20ppm/pF	-

**Table 9.6: Crystal Oscillator Specification** 

## 9.4.6 Crystal PS Key Settings

See tables in Section 9.3.5.



## 9.4.7 Crystal Oscillator Characteristics

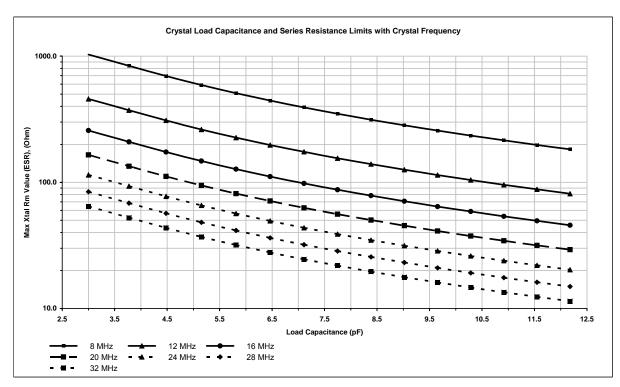


Figure 9.16: Crystal Load Capacitance and Series Resistance Limits with Crystal Frequency

## Note:

Graph shows results for BlueCore3-ROM crystal driver at maximum drive level.

### **Conditions:**

 $C_{trim} = 3.4pF$  centre value

Crystal C<sub>o</sub> = 2pF

Transconductance setting = 2mA/V

Loop gain = 3

 $C_{t1}/C_{t2} = 3$ 



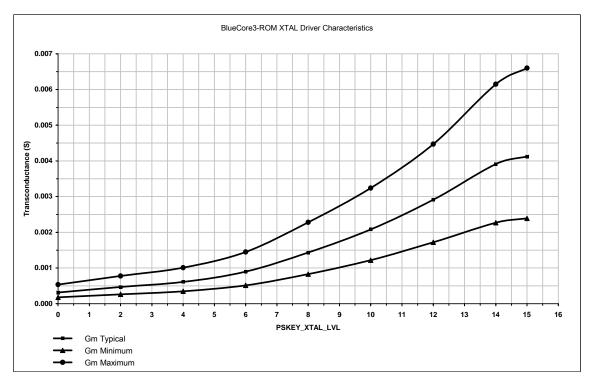


Figure 9.17: Crystal Driver Transconductance vs. Driver Level Register Setting

#### Note:

Drive level is set by Persistent Store Key PSKEY\_XTAL\_LVL (0x241).



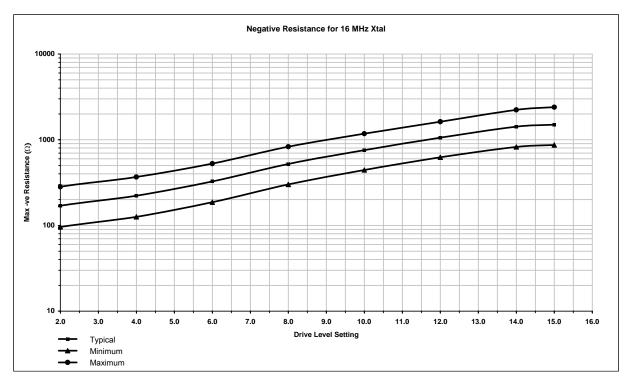


Figure 9.18: Crystal Driver Negative Resistance as a Function of Drive Level Setting

### **Crystal parameters:**

Crystal frequency 16MHz (Please refer to your software build release note for frequencies supported); Crystal  $C_0 = 0.75 pF$ 

### Circuit parameters:

 $C_{\text{trim}}$  = 8pF, maximum value  $C_{t1}$ , $C_{t2}$  = 5pF (3.9pF plus 1.1pF stray) (Crystal total load capacitance 8.5pF)

## Note:

This is for a specific crystal and load capacitance.



## 9.5 UART Interface

BlueCore3-ROM Universal Asynchronous Receiver Transmitter (UART) interface provides a simple mechanism for communicating with other serial devices using the RS232 standard <sup>(1)</sup>.

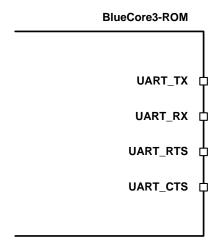


Figure 9.19: Universal Asynchronous Receiver

Four signals are used to implement the UART function, as shown in Figure 9.19. When BlueCore3-ROM is connected to another digital device, UART\_RX and UART\_TX transfer data between the two devices. The remaining two signals, UART\_CTS and UART\_RTS, can be used to implement RS232 hardware flow control where both are active low indicators. All UART connections are implemented using CMOS technology and have signalling levels of 0V and VDD\_PADS.

UART configuration parameters, such as Baud rate and packet format, are set using BlueCore3-ROM software.

#### Notes:

In order to communicate with the UART at its maximum data rate using a standard PC, an accelerated serial port adapter card is required for the PC.

(1) Uses RS232 protocol but voltage levels are 0V to VDD\_USB, (requires external RS232 transceiver chip)

Parameter		Possible Values
	Minimum	1200 Baud (≤2%Error)
Baud Rate	Williamann	9600 Baud (≤1%Error)
	Maximum	1.5MBaud (≤1%Error)
Flow Control		RTS/CTS or None
Parity		None, Odd or Even
Number of Stop Bits		1 or 2
Bits per channel		8

**Table 9.7: Possible UART Settings** 



The UART interface is capable of resetting BlueCore3-ROM upon reception of a break signal. A Break is identified by a continuous logic low (0V) on the UART\_RX terminal, as shown in Figure 9.20. If  $t_{BRK}$  is longer than the value, defined by the PS Key PSKEY\_HOST\_IO\_UART\_RESET\_TIMEOUT, (0x1a4), a reset will occur. This feature allows a host to initialise the system to a known state. Also, BlueCore3-ROM can emit a Break character that may be used to wake the Host.



Figure 9.20: Break Signal

#### Note:

The DFU boot loader must be loaded into the Flash device before the UART or USB interfaces can be used. This initial flash programming can be done via the SPI.

Table 9.8 shows a list of commonly used Baud rates and their associated values for the Persistent Store Key PSKEY\_UART\_BAUD\_RATE (0x204). There is no requirement to use these standard values. Any Baud rate within the supported range can be set in the Persistent Store Key according to the formula in Equation 9.7.

$$Baud Rate = \frac{PSKEY\_UART\_BAUD\_RATE}{0.004096}$$

**Equation 9.7: Baud Rate** 

Dovid Boto	Persistent S		
Baud Rate -	Hex	Dec	- Error
1200	0x0005	5	1.73%
2400	0x000a	10	1.73%
4800	0x0014	20	1.73%
9600	0x0027	39	-0.82%
19200	0x004f	79	0.45%
38400	0x009d	157	-0.18%
57600	0x00ec	236	0.03%
76800	0x013b	315	0.14%
115200	0x01d8	472	0.03%
230400	0x03b0	944	0.03%
460800	0x075f	1887	-0.02%
921600	0x0ebf	3775	0.00%
1382400	0x161e	5662	-0.01%

**Table 9.8: Standard Baud Rates** 



## 9.5.1 UART Bypass

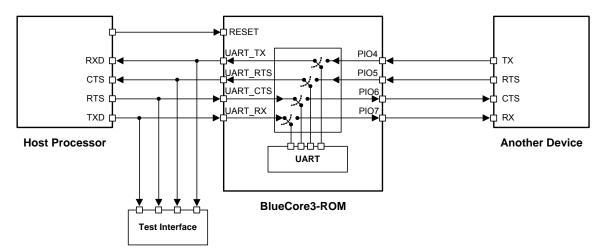


Figure 9.21: UART Bypass Architecture

## 9.5.2 UART Configuration while RESET is Active

The UART interface for BlueCore3-ROM while the chip is being held in reset is tri-state. This will allow the user to daisy chain devices onto the physical UART bus. The constraint on this method is that any devices connected to this bus must tri-state when BlueCore3-ROM reset is de-asserted and the firmware begins to run.

## 9.5.3 UART Bypass Mode

Alternatively, for devices that do not tri-state the UART bus, the UART bypass mode on BlueCore3-ROM can be used. The default state of BlueCore3-ROM after reset is de-asserted is for the host UART bus to be connected to the BlueCore3-ROM UART, thereby allowing communication to BlueCore3-ROM via the UART.

In order to apply the UART bypass mode, a BCCMD command will be issued to BlueCore3-ROM upon this, it will switch the bypass to PIO[7:4] as shown in Figure 9.21. Once the bypass mode has been invoked, BlueCore3-ROM will enter the deep sleep state indefinitely.

In order to re-establish communication with BlueCore3-ROM, the chip must be reset so that the default configuration takes affect.

It is important for the host to ensure a clean Bluetooth disconnection of any active links before the bypass mode is invoked. Therefore it is not possible to have active Bluetooth links while operating the bypass mode.

### 9.5.4 Current Consumption in UART Bypass Mode

The current consumption for a device in UART Bypass Mode is equal to the values quoted for a device in standby mode.



### 9.6 USB Interface

BlueCore3-ROM devices contain a full speed (12Mbits/s) USB interface that is capable of driving a USB cable directly. No external USB transceiver is required. The device operates as a USB peripheral, responding to requests from a master host controller such as a PC. Both the OHCl and the UHCl standards are supported. The set of USB endpoints implemented can behave as specified in the USB section of the Bluetooth specification v1.2 or alternatively can appear as a set of endpoints appropriate to USB audio devices such as speakers.

As USB is a Master/Slave oriented system (in common with other USB peripherals), BlueCore3-ROM only supports USB Slave operation.

### 9.6.1 USB Data Connections

The USB data lines emerge as pins USB\_DP and USB\_DN. These terminals are connected to the internal USB I/O buffers of the BlueCore3-ROM and therefore have a low output impedance. To match the connection to the characteristic impedance of the USB cable, resistors must be placed in series with USB\_DP / USB\_DN and the cable.

## 9.6.2 USB Pull-Up Resistor

BlueCore3-ROM features an internal USB pull-up resistor. This pulls the USB\_DP pin weakly high when BlueCore3-ROM is ready to enumerate. It signals to the PC that it is a full speed (12Mbit/s) USB device.

The USB internal pull-up is implemented as a current source, and is compliant with Section 7.1.5 of the USB specification v1.2. The internal pull-up pulls USB\_DP high to at least 2.8V when loaded with a  $15k\Omega\pm5\%$  pull-down resistor (in the hub/host) when VDD\_PADS=3.1V. This presents a Thevenin resistance to the host of at least  $900\Omega$ . Alternatively, an external  $1.5k\Omega$  pull-up resistor can be placed between a PIO line and D+ on the USB cable. The firmware must be alerted to which mode is used by setting PS Key PSKEY\_USB\_PIO\_PULLUP appropriately. The default setting uses the internal pull-up resistor.

### 9.6.3 Power Supply

The USB specification dictates that the minimum output high voltage for USB data lines is 2.8V. To safely meet the USB specification, the voltage on the VDD\_USB supply terminals must be an absolute minimum of 3.1V. CSR recommends 3.3V for optimal USB signal quality.



### 9.6.4 Self Powered Mode

In self powered mode, the circuit is powered from its own power supply and not from the VBUS (5V) line of the USB cable. It draws only a small leakage current (below 0.5mA) from VBUS on the USB cable. This is the easier mode for which to design for, as the design is not limited by the power that can be drawn from the USB hub or root port. However, it requires that VBUS be connected to BlueCore3-ROM via a resistor network ( $R_{vb1}$  and  $R_{vb2}$ ), so BlueCore3-ROM can detect when VBUS is powered up. BlueCore3-ROM will not pull USB\_DP high when VBUS is off.

Self powered USB designs (powered from a battery or PSU) must ensure that a PIO line is allocated for USB pull-up purposes. A 1.5K 5% pull-up resistor between USB\_DP and the selected PIO line should be fitted to the design. Failure to fit this resistor may result in the design failing to be USB compliant in self powered mode. The internal pull-up in BlueCore is only suitable for bus powered USB devices i.e. dongles.

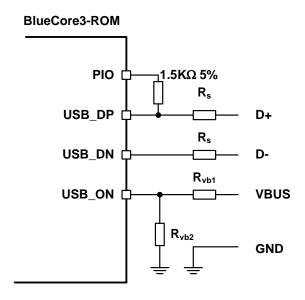


Figure 9.22: USB Connections for Self Powered Mode

The terminal marked USB\_ON can be any free PIO pin. The PIO pin selected must be registered by setting PSKEY\_USB\_PIO\_VBUS to the corresponding pin number.



### 9.6.5 Bus Powered Mode

In bus powered mode the application circuit draws its current from the 5V VBUS supply on the USB cable. BlueCore3-ROM negotiates with the PC during the USB enumeration stage about how much current it is allowed to consume.

For Class 2 Bluetooth applications, CSR recommends that the regulator used to derive 3.3V from VBUS is rated at 100mA average current and should be able to handle peaks of 120mA without foldback or limiting. In bus powered mode, BlueCore3-ROM requests 100mA during enumeration.

For Class 1 Bluetooth applications, the USB power descriptor should be altered to reflect the amount of power required. This is accomplished by setting the PS Key PSKEY\_USB\_MAX\_POWER (0x2c6). This is higher than for a Class 2 application due to the extra current drawn by the Transmit RF PA.

When selecting a regulator, be aware that VBUS may go as low as 4.4V. The inrush current (when charging reservoir and supply decoupling capacitors) is limited by the USB specification (see USB specification v1.1, Section 7.2.4.1). Some applications may require soft start circuitry to limit inrush current if more than  $10\mu F$  is present between VBUS and GND.

The 5V VBUS line emerging from a PC is often electrically noisy. As well as regulation down to 3.3V and 1.8V, applications should include careful filtering of the 5V line to attenuate noise that is above the voltage regulator bandwidth. Excessive noise on the 1.8V supply to the analogue supply pins of BlueCore3-ROM will result in reduced receive sensitivity and a distorted RF transmit signal.

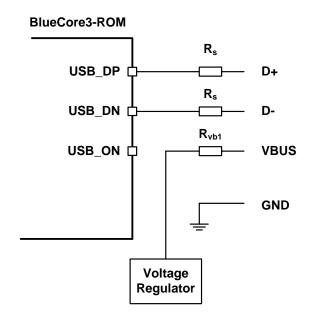


Figure 9.23: USB Connections for Bus Powered Mode

### Note:

USB\_ON is shared with BlueCore3-ROM PIO terminals

Identifier	Value	Function
Rs	$27\Omega$ nominal	Impedance matching to USB cable
R <sub>vb1</sub>	$22 \mathrm{k}\Omega5\%$	VBUS ON sense divider
R <sub>vb2</sub>	$47 \mathrm{k}\Omega5\%$	VBUS ON sense divider

**Table 9.9: USB Interface Component Values** 



## 9.6.6 Suspend Current

All USB devices must permit the USB controller to place them in a USB Suspend mode. While in USB Suspend, bus powered devices must not draw more than 0.5mA from USB VBUS (self powered devices may draw more than 0.5mA from their own supply). This current draw requirement prevents operation of the radio by bus powered devices during USB Suspend.

The voltage regulator circuit itself should draw only a small quiescent current (typically less than  $100\mu A$ ) to ensure adherence to the suspend current requirement of the USB specification. This is not normally a problem with modern regulators. Ensure that external LEDs and/or amplifiers can be turned off by BlueCore3-ROM. The entire circuit must be able to enter the suspend mode. (For more details on USB Suspend, see separate CSR documentation).

## 9.6.7 Detach and Wake\_Up Signalling

BlueCore3-ROM can provide out-of-band signalling to a host controller by using the control lines called 'USB\_DETACH' and 'USB\_WAKE\_UP'. These are outside the USB specification (no wires exist for them inside the USB cable), but can be useful when embedding BlueCore3-ROM into a circuit where no external USB is visible to the user. Both control lines are shared with PIO pins and can be assigned to any PIO pin by setting the PS Keys PSKEY\_USB\_PIO\_DETACH and PSKEY\_USB\_PIO\_WAKEUP to the selected PIO number.

USB\_DETACH is an input which, when asserted high, causes BlueCore3-ROM to put USB\_DN and USB\_DP in a high impedance state and turned off the pull-up resistor on DP. This detaches the device from the bus and is logically equivalent to unplugging the device. When USB\_DETACH is taken low, BlueCore3-ROM will connect back to USB and await enumeration by the USB host.

USB\_WAKE\_UP is an active high output (used only when USB\_DETACH is active) to wake up the host and allow USB communication to recommence. It replaces the function of the software USB WAKE\_UP message (which runs over the USB cable), and cannot be sent while BlueCore3-ROM is effectively disconnected from the bus.

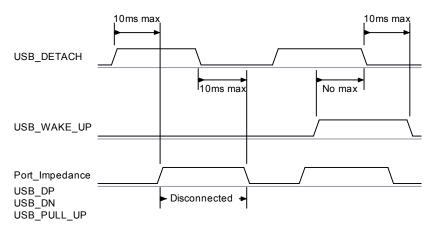


Figure 9.24: USB\_DETACH and USB\_WAKE\_UP Signal

### 9.6.8 USB Driver

A USB Bluetooth device driver is required to provide a software interface between BlueCore3-ROM and Bluetooth software running on the host computer. Suitable drivers are available from <a href="https://www.csrsupport.com">www.csrsupport.com</a>.



## 9.6.9 USB 1.1 Compliance

BlueCore3-ROM is qualified to the USB specification v1.1, details of which are available from http://www.usb.org. The specification contains valuable information on aspects such as PCB track impedance, supply inrush current and product labelling.

Although BlueCore3-ROM meets the USB specification, CSR cannot guarantee that an application circuit designed around the chip is USB compliant. The choice of application circuit, component choice and PCB layout all affect USB signal quality and electrical characteristics. The information in this document is intended as a guide and should be read in association with the USB specification, with particular attention being given to Chapter 7. Independent USB qualification must be sought before an application is deemed USB compliant and can bear the USB logo. Such qualification can be obtained from a USB plugfest or from an independent USB test house.

Terminals USB\_DP and USB\_DN adhere to the USB specification 2.0 (Chapter 7) electrical requirements.

## 9.6.10 USB 2.0 Compatibility

BlueCore3-ROM is compatible with USB v2.0 host controllers; under these circumstances the two ends agree the mutually acceptable rate of 12Mbits/s according to the USB v2.0 specification.

## 9.7 Serial Peripheral Interface

BlueCore3-ROM uses 16-bit data and 16-bit address serial peripheral interface, where transactions may occur when the internal processor is running or is stopped. This section details the considerations required when interfacing to BlueCore3-ROM via the four dedicated serial peripheral interface terminals. Data may be written or read one word at a time or the auto increment feature may be used to access blocks.

## 9.7.1 Instruction Cycle

The BlueCore3-ROM is the slave and receives commands on SPI\_MOSI and outputs data on SPI\_MISO. The instruction cycle for a SPI transaction is shown in Table 9.10.

1	Reset the SPI interface	Hold SPI_CSB high for two SPI_CLK cycles
2	Write the command word	Take SPI_CSB low and clock in the 8 bit command
3	Write the address	Clock in the 16-bit address word
4	Write or read data words	Clock in or out 16-bit data word(s)
5	Termination	Take SPI_CSB high

Table 9.10: Instruction Cycle for an SPI Transaction

With the exception of reset, SPI\_CSB must be held low during the transaction. Data on SPI\_MOSI is clocked into the BlueCore3-ROM on the rising edge of the clock line SPI\_CLK. When reading, BlueCore3-ROM will reply to the master on SPI\_MISO with the data changing on the falling edge of the SPI\_CLK. The master provides the clock on SPI\_CLK. The transaction is teminated by taking SPI\_CSB high.

Sending a command word and the address of a register for every time it is to be read or written is a significant overhead, especially when large amounts of data are to be transferred. To overcome this BlueCore3-ROM offers increased data transfer efficiency via an auto increment operation. To invoke auto increment, SPI\_CSB is kept low, which auto increments the address, while providing an extra 16 clock cycles for each extra word to be written or read.



#### 9.7.2 Writing to BlueCore3-ROM

To write to BlueCore3-ROM, the 8-bit write command (00000010) is sent first (C[7:0]) followed by a 16-bit address (A[15:0]). The next 16-bits (D[15:0]) clocked in on SPI\_MOSI are written to the location set by the address (A). Thereafter for each subsequent 16-bits clocked in, the address (A) is incremented and the data written to consecutive locations until the transaction terminates when SPI\_CSB is taken high.

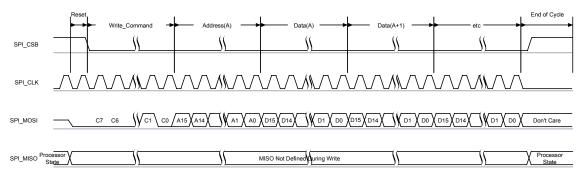


Figure 9.25: Write Operation

#### 9.7.3 Reading from BlueCore3-ROM

Reading from BlueCore3-ROM is similar to writing to it. An 8-bit read command (00000011) is sent first (C[7:0]), followed by the address of the location to be read (A[15:0]). BlueCore3-ROM then outputs on SPI\_MISO a check word during T[15:0] followed by the 16-bit contents of the addressed location during bits D[15:0].

The check word is composed of {command, address [15:8]}. The check word may be used to confirm a read operation to a memory location. This overcomes the problems encountered with typical serial peripheral interface slaves, whereby it is impossible to determine whether the data returned by a read operation is valid data or the result of the slave device not responding.

If SPI\_CSB is kept low, data from consecutive locations is read out on SPI\_MISO for each subsequent 16 clocks, until the transaction terminates when SPI\_CSB is taken high.

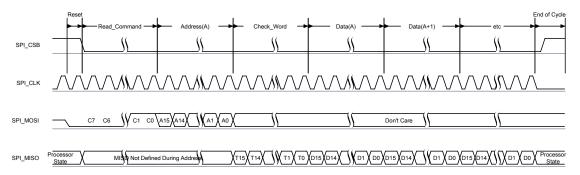


Figure 9.26: Read Operation

## 9.7.4 Multi Slave Operation

BlueCore3-ROM should not be connected in a multi slave arrangement by simple parallel connection of slave MISO lines. When BlueCore3-ROM is deselected (SPI\_CSB = 1), the SPI\_MISO line does not float, instead, BlueCore3-ROM outputs 0 if the processor is running or 1 if it is stopped.



## 9.7.5 PCM CODEC Interface

Pulse Code Modulation (PCM) is a standard method used to digitise human voice patterns for transmission over digital communication channels. Through its PCM interface, BlueCore3-ROM has hardware support for continual transmission and reception of PCM data, thus reducing processor overhead for wireless headset applications. BlueCore3-ROM offers a bi directional digital audio interface that routes directly into the baseband layer of the on chip firmware. It does not pass through the HCI protocol layer.

Hardware on BlueCore3-ROM allows the data to be sent to and received from a SCO connection.

Up to three SCO connections can be supported by the PCM interface at any one time<sup>(1)</sup>.

BlueCore3-ROM can operate as the PCM interface Master generating an output clock of 128, 256 or 512kHz. When configured as PCM interface slave it can operate with an input clock up to 2048kHz. BlueCore3-ROM is compatible with a variety of clock formats, including Long Frame Sync, Short Frame Sync and GCI timing environments.

It supports 13 or 16-bit linear, 8-bit  $\mu$ -law or A-law companded sample formats at 8ksamples/s and can receive and transmit on any selection of three of the first four slots following PCM\_SYNC. The PCM configuration options are enabled by setting the PS Key PS KEY\_PCM\_CONFIG (0x1b3).

BlueCore3-ROM interfaces directly to PCM audio devices including the following:

- Qualcomm MSM 3000 series and MSM 5000 series CDMA baseband devices
- OKI MSM7705 four channel A-law and μ-law CODEC
- Motorola MC145481 8-bit A-law and μ-law CODEC
- Motorola MC145483 13-bit linear CODEC
- STW 5093 and 5094 14-bit linear CODECs
- BlueCore3-ROM is also compatible with the Motorola SSI™ interface

#### Note:

(1) Subject to firmware support, contact CSR for current status.



#### 9.7.6 PCM Interface Master/Slave

When configured as the Master of the PCM interface, BlueCore3-ROM generates PCM\_CLK and PCM\_SYNC.

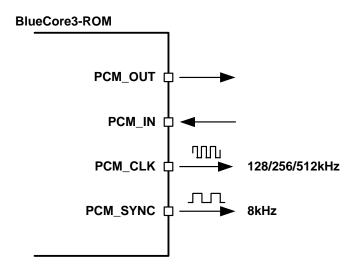


Figure 9.27: BlueCore3-ROM as PCM Interface Master

When configured as the Slave of the PCM interface, BlueCore3-ROM accepts PCM\_CLK rates up to 2048kHz.

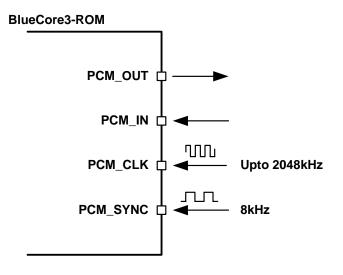


Figure 9.28: BlueCore3-ROM as PCM Interface Slave



#### 9.7.7 Long Frame Sync

Long Frame Sync is the name given to a clocking format that controls the transfer of PCM data words or samples. In Long Frame Sync, the rising edge of PCM\_SYNC indicates the start of the PCM word. When BlueCore3-ROM is configured as PCM Master, generating PCM\_SYNC and PCM\_CLK, then PCM\_SYNC is 8-bits long. When BlueCore3-ROM is configured as PCM Slave, PCM\_SYNC may be from two consecutive falling edges of PCM CLK to half the PCM SYNC rate, i.e. 62.5µs long.

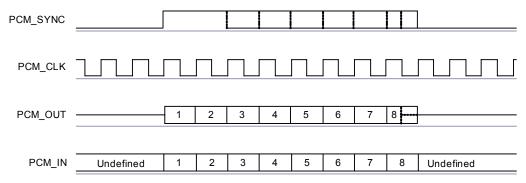


Figure 9.29: Long Frame Sync (Shown with 8-bit Companded Sample)

BlueCore3-ROM samples PCM\_IN on the falling edge of PCM\_CLK and transmits PCM\_OUT on the rising edge. PCM\_OUT may be configured to be high impedance on the falling edge of PCM\_CLK in the LSB position or on the rising edge.

#### 9.7.8 Short Frame Sync

In Short Frame Sync the falling edge of PCM\_SYNC indicates the start of the PCM word. PCM\_SYNC is always one clock cycle long.

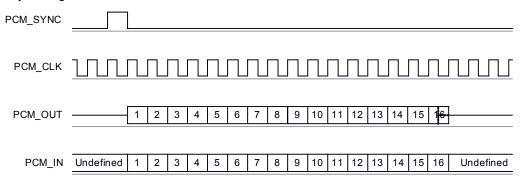


Figure 9.30: Short Frame Sync (Shown with 16-bit Sample)

As with Long Frame Sync, BlueCore3-ROM samples PCM\_IN on the falling edge of PCM\_CLK and transmits PCM\_OUT on the rising edge. PCM\_OUT may be configured to be high impedance on the falling edge of PCM\_CLK in the LSB position or on the rising edge.



## 9.7.9 Multi Slot Operation

More than one SCO connection over the PCM interface is supported using multiple slots. Up to three SCO connections can be carried over any of the first four slots.

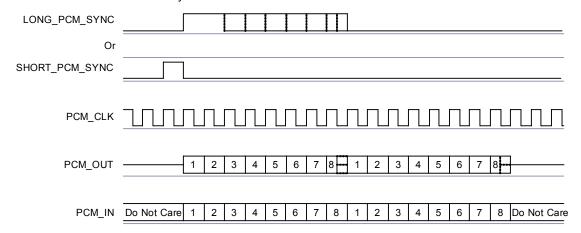


Figure 9.31: Multi Slot Operation with Two Slots and 8-bit Companded Samples

#### 9.7.10 GCI Interface

BlueCore3-ROM is compatible with the General Circuit Interface, a standard synchronous 2B+D ISDN timing interface. The two 64Kbps B channels can be accessed when this mode is configured.

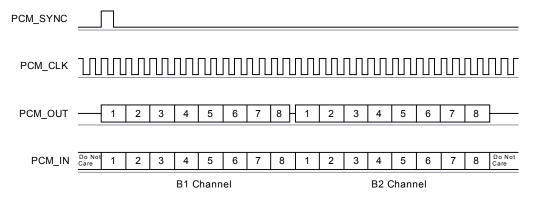


Figure 9.32: GCI Interface

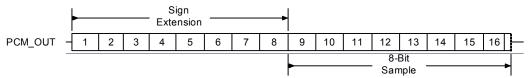
The start of frame is indicated by the rising edge of PCM\_SYNC and runs at 8kHz. With BlueCore3-ROM in Slave mode, the frequency of PCM\_CLK can be up to 4.096MHz.



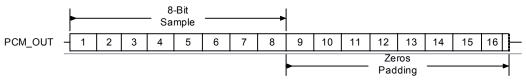
#### 9.7.11 Slots and Sample Formats

BlueCore3-ROM can receive and transmit on any selection of the first four slots following each sync pulse. Slot durations can be either 8 or 16 clock cycles. Duration's of 8 clock cycles may only be used with 8-bit sample formats. Durations of 16 clocks may be used with 8, 13 or 16-bit sample formats.

BlueCore3-ROM supports 13-bit linear, 16-bit linear and 8-bit  $\mu$ -law or A-law sample formats. The sample rate is 8ksamples/s. The bit order may be little or big endian. When 16-bit slots are used, the 3 or 8 unused bits in each slot may be filled with sign extension, padded with zeros or a programmable 3-bit audio attenuation compatible with some Motorola CODECs.



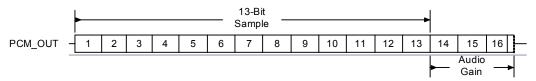
A 16-bit slot with 8-bit companded sample and sign extension selected.



A 16-bit slot with 8-bit companded sample and zeros padding selected.



A 16-bit slot with 13-bit linear sample and sign extension selected.



A 16-bit slot with 13-bit linear sample and audio gain selected.

Figure 9.33: 16-Bit Slot Length and Sample Formats

#### 9.7.12 Additional Features

BlueCore3-ROM has a mute facility that forces PCM\_OUT to be 0. In Master mode, PCM\_SYNC may also be forced to 0 while keeping PCM\_CLK running which some CODECS use to control power down.



# 9.7.13 PCM Timing Information

Symbol	Para	Parameter			Max	Unit
		4MHz DDS generation. Selection of frequency is programmable, see Table 9.13	-	128 256 512	-	kHz
f <sub>mclk</sub>	PCM_CLK frequency	48MHz DDS generation. Selection of frequency is programmable, see Table 9.14 and Section 9.7.15	2.9		-	kHz
-	PCM_SYNC frequency	PCM_SYNC frequency		8		kHz
t <sub>mclkh</sub> <sup>(1)</sup>	PCM_CLK high	4MHz DDS generation	980	-	-	ns
t <sub>mclkl</sub> <sup>(1)</sup>	PCM_CLK low	4MHz DDS generation	730	-		ns
-	PCM_CLK jitter	48MHz DDS generation			21	ns pk-pk
t <sub>dmclksynch</sub>	Delay time from PCM_CLK high to PCM_SYNC high		-	-	20	ns
t <sub>dmclkpout</sub>	Delay time from PCM_CLK high to valid PCM_OUT		-	-	20	ns
t <sub>dmclklsyncl</sub>	Delay time from PCM_CLK low to PCM_SYNC low (Long Frame Sync only)		ı	-	20	ns
t <sub>dmclkhsyncl</sub>	Delay time from PCM_CI	_K high to PCM_SYNC low	-	-	20	ns
t <sub>dmclklpoutz</sub>	Delay time from PCM_CLK low to PCM_OUT high impedance		-	-	20	ns
t <sub>dmclkhpoutz</sub>	Delay time from PCM_CLK high to PCM_OUT high impedance		-	_	20	ns
tsupinclkl	Set-up time for PCM_IN	valid to PCM_CLK low	30	-	-	ns
thpinclkl	Hold time for PCM_CLK	low to PCM_IN invalid	10	-	-	ns

**Table 9.11: PCM Master Timing** 

#### Note:

<sup>(1)</sup> Assumes normal system clock operation. Figures will vary during low power modes, when system clock speeds are reduced.



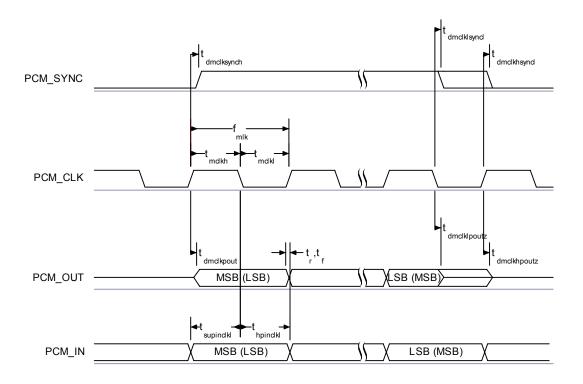


Figure 9.34: PCM Master Timing Long Frame Sync

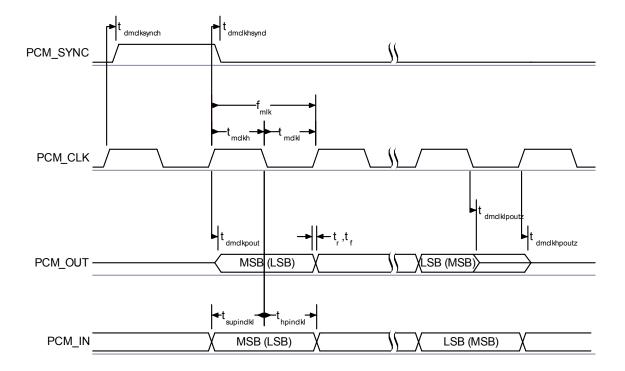


Figure 9.35: PCM Master Timing Short Frame Sync



## 9.7.14 PCM Slave Timing

Symbol	Parameter		Тур	Max	Unit
f <sub>sclk</sub>	PCM clock frequency (Slave mode: input)	64	-	2048	kHz
f <sub>sclk</sub>	PCM clock frequency (GCI mode)	128	-	4096	kHz
t <sub>sclkl</sub>	PCM_CLK low time	200	-	-	ns
t <sub>sclkh</sub>	PCM_CLK high time	200	-	-	ns
thsclksynch	Hold time from PCM_CLK low to PCM_SYNC high	30	-	-	ns
t <sub>susclksynch</sub>	Set-up time for PCM_SYNC high to PCM_CLK low	30	-	-	ns
t <sub>dpout</sub>	Delay time from PCM_SYNC or PCM_CLK whichever is later, to valid PCM_OUT data (Long Frame Sync only)	-	-	20	ns
t <sub>dsclkhpout</sub>	Delay time from CLK high to PCM_OUT valid data	-	-	20	ns
t <sub>dpoutz</sub>	Delay time from PCM_SYNC or PCM_CLK low, whichever is later, to PCM_OUT data line high impedance	-	-	20	ns
t <sub>supinsclkl</sub>	Set-up time for PCM_IN valid to CLK low	30	-	-	ns
thpinsclkl	Hold time for PCM_CLK low to PCM_IN invalid	30	-		ns

**Table 9.12: PCM Slave Timing** 

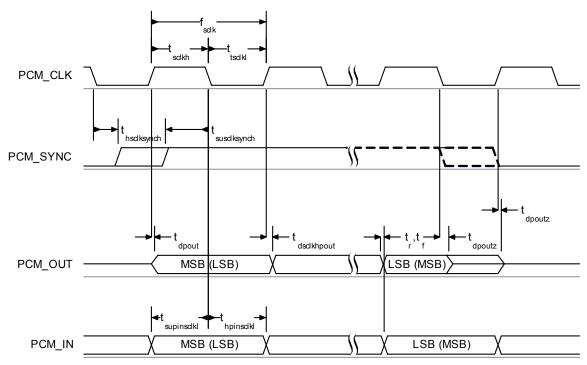


Figure 9.36: PCM Slave Timing Long Frame Sync



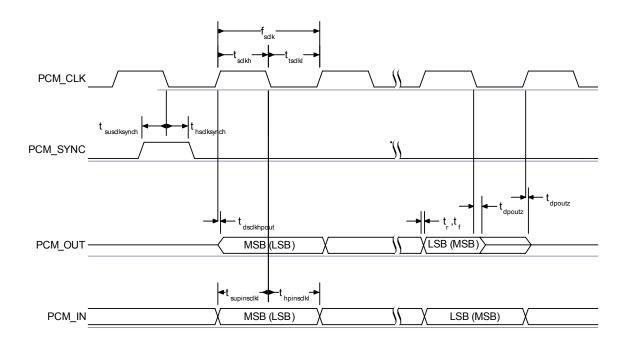


Figure 9.37: PCM Slave Timing Short Frame Sync

#### 9.7.15 PCM CLK and PCM SYNC Generation

BlueCore3-ROM has two methods of generating PCM\_CLK and PCM\_SYNC in master mode. The first is generating these signals by Direct Digital Synthesis (DDS) from BlueCore3-ROM internal 4MHz clock (which is used in BlueCore3-ROM). Using this mode limits PCM\_CLK to 128, 256 or 512kHz and PCM\_SYNC to 8kHz. The second is generating PCM\_CLK and PCM\_SYNC by DDS from an internal 48MHz clock which allows a greater range of frequencies to be generated with low jitter but consumes more power. This second method is selected by setting bit '48M PCM CLK GEN EN' in PSKEY PCM CONFIG32.

#### Note:

The bit 'SLAVE\_MODE\_EN' should also be set. When in this mode and with long frame sync, the length of PCM\_SYNC can be either 8 or 16 cycles of PCM\_CLK, determined by 'LONG\_LENGTH\_SYNC\_EN' in PSKEY\_PCM\_CONFIG32.

The Equation 9.8 describes PCM\_CLK frequency when being generated using the internal 48MHz clock:

$$f = \frac{CNT\_RATE}{CNT\_LIMIT} \times 24MHz$$

Equation 9.8: PCM\_CLK Frequency When Being Generated Using the Internal 48MHz clock

The frequency of PCM\_SYNC relative to PCM\_CLK can be set using following equation:

$$f = \frac{PCM\_CLK}{SYNC\_LIMIT \times 8}$$

Equation 9.9: PCM\_SYNC Frequency Relative to PCM\_CLK

CNT\_RATE, CNT\_LIMIT and SYNC\_LIMIT are set using PSKEY\_PCM\_LOW\_JITTER\_CONFIG. As an example, to generate PCM\_CLK at 512kHz with PCM\_SYNC at 8kHz, set PSKEY\_PCM\_LOW\_JITTER\_CONFIG to 0x08080177.



## 9.7.16 PCM Configuration

The PCM configuration is set using two PS Keys, PSKEY\_PCM\_CONFIG32 and PSKEY\_PCM\_LOW\_JITTER\_CONFIG. The following tables detail these PS Keys. PSKEY\_PCM\_CONFIG32. The default for this key is 0x00800000 i.e. first slot following sync is active, 13-bit linear voice format, long frame sync and interface master generating 256kHz PCM\_CLK from 4MHz internal clock with no tristating of PCM\_OUT. PSKEY\_PCM\_LOW\_JITTER\_CONFIG is described in Table 9.14.

Name	Bit Position	Description
-	0	Set to 0.
SLAVE_MODE_EN	1	0 selects Master mode with internal generation of PCM_CLK and PCM_SYNC. 1 selects Slave mode requiring externally generated PCM_CLK and PCM_SYNC. This should be set to 1 if 48M_PCM_CLK_GEN_EN (bit 11) is set.
SHORT_SYNC_EN	2	0 selects long frame sync (rising edge indicates start of frame), 1 selects short frame sync (falling edge indicates start of frame).
-	3	Set to 0.
SIGN_EXTEND_EN	4	0 selects padding of 8 or 13-bit voice sample into a 16-bit slot by inserting extra LSBs, 1 selects sign extension. When padding is selected with 13-bit voice sample, the 3 padding bits are the audio gain setting; with 8-bit samples the 8 padding bits are zeroes.
LSB_FIRST_EN	5	0 transmits and receives voice samples MSB first, 1 uses LSB first.
TX_TRISTATE_EN	6	0 drives PCM_OUT continuously, 1 tri-states PCM_OUT immediately after the falling edge of PCM_CLK in the last bit of an active slot, assuming the next slot is not active.
TX_TRISTATE_RISING_EDGE_EN	7	0 tristates PCM_OUT immediately after the falling edge of PCM_CLK in the last bit of an active slot, assuming the next slot is also not active. 1 tristates PCM_OUT after the rising edge of PCM_CLK.
SYNC_SUPPRESS_EN	8	0 enables PCM_SYNC output when master, 1 suppresses PCM_SYNC whilst keeping PCM_CLK running. Some CODECS utilise this to enter a low power state.
GCI_MODE_EN	9	1 enables GCI mode.
MUTE_EN	10	1 forces PCM_OUT to 0.
48M_PCM_CLK_GEN_EN	11	0 sets PCM_CLK and PCM_SYNC generation via DDS from internal 4 MHz clock, as for BlueCore3-ROM. 1 sets PCM_CLK and PCM_SYNC generation via DDS from internal 48 MHz clock.
LONG_LENGTH_SYNC_EN	12	0 sets PCM_SYNC length to 8 PCM_CLK cycles and 1 sets length to 16 PCM_CLK cycles. Only applies for long frame sync and with 48M_PCM_CLK_GEN_EN set to 1.
-	[20:16]	Set to 0b00000.
MASTER_CLK_RATE	[22:21]	Selects 128 (0b01), 256 (0b00), 512 (0b10) kHz PCM_CLK frequency when master and 48M_PCM_CLK_GEN_EN (bit 11) is low.
ACTIVE_SLOT	[26:23]	Default is '0001'. Ignored by firmware.
SAMPLE_FORMAT	[28:27]	Selects between 13 (0b00), 16 (0b01), 8 (0b10) bit sample with 16 cycle slot duration or 8 (0b11) bit sample with 8 cycle slot duration.

Table 9.13: PSKEY\_PCM\_CONFIG32 Description



Name	Bit Position Description	
CNT_LIMIT	[12:0]	Sets PCM_CLK counter limit.
CNT_RATE	[23:16]	Sets PCM_CLK count rate.
SYNC_LIMIT	[31:24]	Sets PCM_SYNC division relative to PCM_CLK.

Table 9.14: PSKEY\_PCM\_LOW\_JITTER\_CONFIG Description



#### 9.8 I/O Parallel Ports

Fifteen lines of programmable bi-directional input/outputs (I/O) are provided. PIO[11:8] and PIO[3:0] are powered from VDD\_PIO. PIO[7:4] are powered from VDD\_PADS. AIO [2:0] are powered from VDD\_MEM.

PIO lines can be configured through software to have either weak or strong pull-ups or pull-downs. All PIO lines are configured as inputs with weak pull-downs at reset.

PIO[0] and PIO[1] are normally dedicated to RXEN and TXEN respectively, but they are available for general use.

Any of the PIO lines can be configured as interrupt request lines or as wake-up lines from sleep modes. PIO[6] or PIO [2] can be configured as a request line for an external clock source. This is useful when the clock to BlueCore3-ROM is provided from a system application specific integrated circuit (ASIC). Using PSKEY\_CLOCK\_REQUEST\_ENABLE, (0x246) this terminal can be configured to be low when BlueCore3-ROM is in deep sleep and high when a clock is required. The clock must be supplied within 4ms of the rising edge of PIO[6] or PIO[2] to avoid losing timing accuracy in certain Bluetooth operating modes.

BlueCore3-ROM has three general purpose analogue interface pins, AlO[0], AlO[1] and AlO[2]. These are used to access internal circuitry and control signals. One pin is allocated to decoupling for the on-chip bandgap reference voltage, the other two may be configured to provide additional functionality.

Auxiliary functions available via these pins include an 8-bit ADC and an 8-bit DAC. Typically the ADC is used for battery voltage measurement. Signals selectable at these pins include the bandgap reference voltage and a variety of clock signals; 48, 24, 16, 8MHz and the XTAL clock frequency. When used with analogue signals the voltage range is constrained by the analogue supply voltage (1.8V). When configured to drive out digital level signals (clocks) generated from within the analogue part of the device, the output voltage level is determined by VDD MEM (1.8V).



#### 9.9 I<sup>2</sup>C Interface

PIO[8:6] can be used to form a Master I<sup>2</sup>C interface. The interface is formed using software to drive these lines. Therefore it is suited only to relatively slow functions such as driving a dot matrix liquid crystal display (LCD), keyboard scanner or EEPROM.

#### Notes:

PIO lines need to be pulled-up through  $2.2k\Omega$  resistors.

PIO[7:6] dual functions, UART bypass and EEPROM support, therefore devices using an EEPROM cannot support UART bypass mode

For connection to EEPROMs, refer to CSR documentation on I<sup>2</sup>C EEPROMS for use with BlueCore. This provides information on the type of devices which are currently supported.

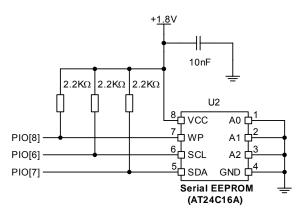


Figure 9.38: Example EEPROM Connection

#### 9.10 TCXO Enable OR Function

An OR function exists for clock enable signals from a host controller and BlueCore3-ROM where either device can turn on the clock without having to wake up the other device. PIO[3] can be used as the Host clock enable input and PIO[2] can be used as the OR output with the TCXO enable signal from BlueCore3-ROM.

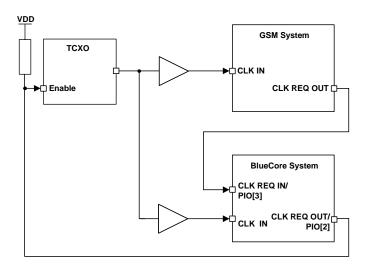


Figure 9.39: Example TXCO Enable OR Function

On reset and up to the time the PIO has been configured, PIO[2] will be tri-stated. Therefore, the developer must ensure that the circuitry connected to this pin is pulled via a 470k resistor to the appropriate power rail. This ensures that the TCXO is oscillating at start up.



#### 9.11 RESET and RESETB

BlueCore3-ROM may be reset from several sources: RESET or RESETB pins, power on reset, a UART break character or via a software configured watchdog timer.

The RESET pin is an active high reset and is internally filtered using the internal low frequency clock oscillator. A reset will be performed between 1.5 and 4.0ms following RESET being active. CSR recommends that RESET is applied for a period greater than 5ms. The RESETB pin is the active low version of RESET and is 'ORed' on-chip with the active high RESET with either causing the reset function.

The power on reset occurs when the VDD\_CORE supply falls below typically 1.5V and is released when VDD\_CORE rises above typically 1.6V.

At reset the digital I/O pins are set to inputs for bi-directional pins and outputs are tri-stated. The PIOs have weak pull-downs.

Following a reset, BlueCore3-ROM assumes the maximum XTAL\_IN frequency which ensures that the internal clocks run at a safe (low) frequency until BlueCore-ROM is configured for the actual XTAL\_IN frequency. If no clock is present at XTAL\_IN, the oscillator in BlueCore3-ROM free runs, again at a safe frequency.



#### 9.11.1 Pin States on Reset

Table 9.15 shows the pin states of BlueCore3-ROM on reset.

Pin name	State: BlueCore3-ROM
PIO[11:0]	Input with weak pull-down
PCM_OUT	Tri-stated with weak pull-down
PCM_IN	Input with weak pull-down
PCM_SYNC	Input with weak pull-down
PCM_CLK	Input with weak pull-down
UART_TX	Output tri-stated with weak pull-up
UART_RX	Input with weak pull-down
UART_RTS	Output tri-stated with weak pull-up
UART_CTS	Input with weak pull-down
USB_DP	Input with weak pull-down
USB_DN	Input with weak pull-down
SPI_CSB	Input with weak pull-up
SPI_CLK	Input with weak pull-down
SPI_MOSI	Input with weak pull-down
SPI_MISO	Output tri-stated with weak pull-down
AIO[3:0]	Output, driving low
RESET	Input with weak pull-down
RESETB	Input with weak pull-up
TEST_EN	Input with strong pull-down
AUX_DAC	High impedance
RX_IN	High impedance
XTAL_IN	High impedance, 250k to XTAL_OUT
XTAL_OUT	High impedance, 250k to XTAL_IN

Table 9.15: Pin States of BlueCore3-ROM on Reset

#### 9.11.2 Status after Reset

The chip status after a reset is as follows:

- Warm Reset: Baud rate and RAM data remain available
- Cold Reset<sup>(1)</sup>: Baud rate and RAM data not available

#### Note:

- (1) Cold Reset consititutes one of the following:
  - Power cycle
  - System reset (firmware fault code)
  - Reset signal, see Section 9.11



#### 9.12 Power Supply

#### 9.12.1 Voltage Regulator

An on-chip linear voltage regulator can be used to power the 1.8V dependant supplies. It is advised that a smoothing circuit using a  $2.2\mu F$  low ESR capacitor and  $2.2\Omega$  resistor be placed on the output VDD ANA.

VREG EN is provided so that the regulator can be turned off when the line is pulled low.

The regulator is switched into a low power mode when the device is sent into deep sleep mode. When the on-chip regulator is not required VDD\_ANA is a 1.8V input and VREG\_IN must be either open circuit or tied to VDD\_ANA.

#### Important note

If BlueCore3-ROM Flash is being used as a development part to replicate BlueCore3-ROM functionality then VREG\_EN must be pulled high externally to replicate the ROM devices functionality. If VREG\_EN is not being used then connect pin VREG\_EN to VREG\_IN.

#### 9.12.2 Sequencing

It is recommended that VDD\_CORE, VDD\_RADIO, VDD\_VCO and VDD\_MEM are powered at the same time. The order of powering supplies for VDD\_CORE, VDD\_PIO, VDD\_PADS and VDD\_USB is not important. However, if VDD\_CORE is not present all inputs have a weak pull-down irrespective of the reset state.

#### 9.12.3 Sensitivity to Disturbances

It is recommended that if you are supplying BlueCore3-ROM from an external voltage source that VDD\_VCO, VDD\_ANA and VDD\_RADIO should have less than 10mV rms noise levels between 0 to 10MHz. Single tone frequencies are also to be avoided. A simple RC filter is recommended for VDD\_CORE as this reduces transients put back onto the power supply rails.

The transient response of the regulator is also important as at the start of a packet, power consumption will jump to the levels defined in average current consumption section. It is essential that the power rail recovers quickly, so the regulator should have a response time of  $20\mu s$  or less.



# 10 Application Schematic

## 10.1 6 x 6mm VFBGA 84-Ball Package

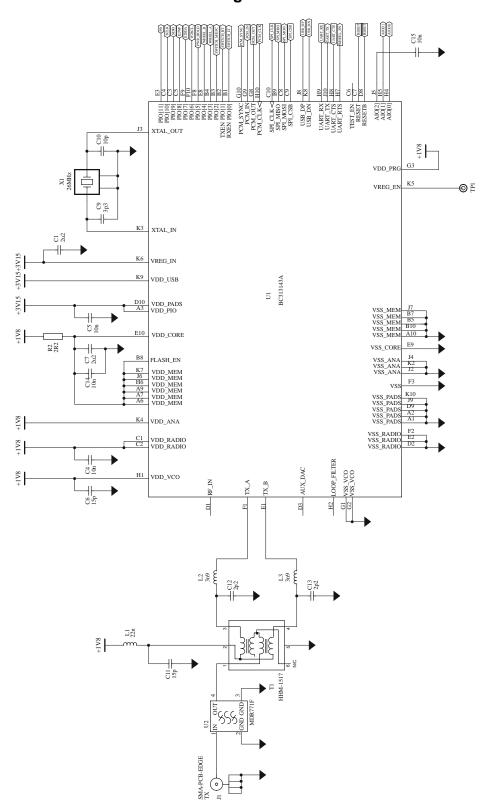


Figure 10.1: Application Circuit for Radio Characteristics Specification for 6 x 6mm VFBGA Package



# 11 PCB Design and Assembly Considerations

#### 11.1 VFBGA 84-Ball Package

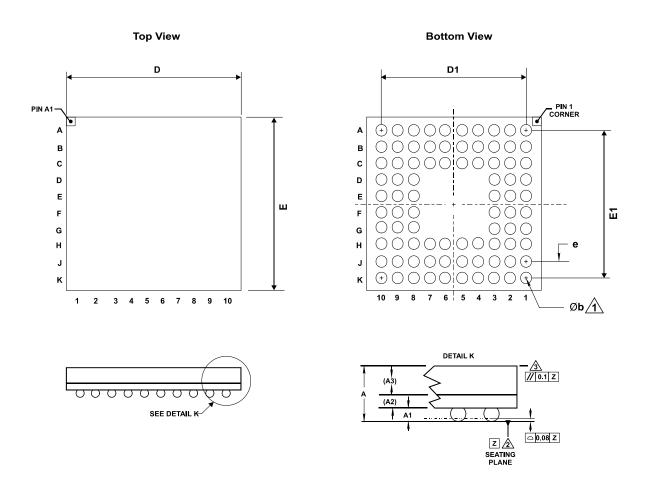
The following list details the recommendations to achieve maximum board-level reliability of the BlueCore3-ROM 6 x 6mm VFBGA 84-ball package:

- Non solder mask defined (NSMD) lands lands smaller than the solder mask aperture are preferred, because of the greater accuracy of the metal definition process compared to the solder mask process. With solder mask defined pads, the overlap of the solder mask on the land creates a step in the solder at the land interface, which can cause stress concentration and act as a point for crack initiation
- Ideally, via-in-pad technology should be employed to achieve truly NSMD lands. Where this is not possible, a
  maximum of one trace connected to each land is preferred and this trace should be as thin as possible –
  taking into consideration its current carrying and the radio frequency (RF) requirements
- 35 micron thick (1 oz.) copper lands are recommended rather than 17 micron thick (1/2 oz.), because this results in a greater standoff which has been proven to provide greater reliability during thermal cycling
- Land diameter should be 260 microns +/-10 microns to achieve optimum reliability
- Solder paste is preferred to flux during the assembly process, as this adds to the final volume of solder in the
  joint, increasing its reliability
- Where a nickel gold plating finish is used, the gold thickness should be kept below 0.5 microns in order to prevent brittle gold/tin intermetallics forming in the solder



# 12 Package Dimensions

## 12.1 6 x 6mm VFBGA 84-Ball Package

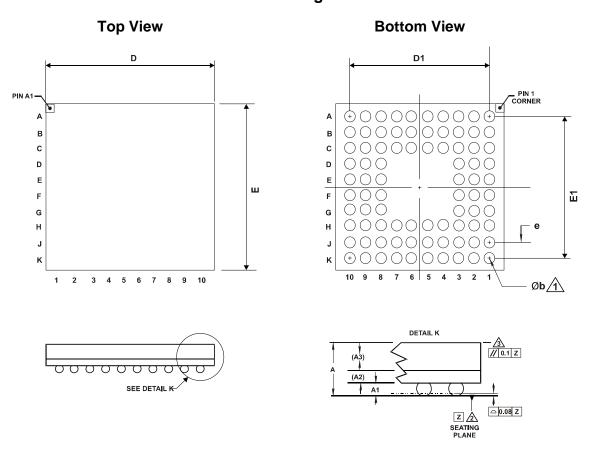


	Package: BC313143A 84-Ball 6x6x1mm VFBGA				
DIM	MIN	TYP	MAX	NOTES	
А	0.8	0.90	1.0	⚠ DIMENSION b IS MEASURED AT THE	MAXIMIM
A1	0.2	0.25	0.3	SOLDER BALL DIAMETER PARALLEL	
A2		0.22		PLANE Z.	
А3		0.45		⚠ DATUM Z IS DEFINED BY THE SPHER CROWNS OF THE SOLDER BALLS.	ICAL
b	0.25	0.30	0.35	CROWNS OF THE SOLDER BALLS.	
D	5.90	6	6.10	^	
E	5.90	6	6.10	PARALLELISM MEASUREMENT SHAL ANY EFFECT OF MARK ON TOP SURF	
е		0.50		PACKAGE.	
D1		4.50			
E1	E1 4.50				
	1		;	84-Ball VFBGA	UNIT
	6X6X1 mm (JEDEC MO-225)				

Figure 12.1: BlueCore3-ROM VFBGA Package Dimensions



## 12.2 6.5 x 6.5mm VFBGA 84-Ball Package



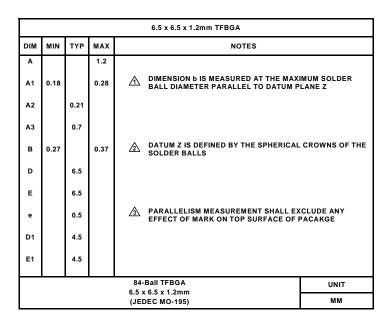


Figure 12.2: BlueCore3-ROM Flash TFBGA Package Dimensions



## 13 Solder Profiles

The soldering profile depends on various parameters necessitating a set up for each application. The data here is given only for guidance on solder re-flow. There are four zones:

- 1. Preheat Zone: This zone raises the temperature at a controlled rate, typically 1-2.5°C/s.
- Equilibrium Zone: This zone brings the board to a uniform temperature and also activates the flux. The
  duration in this zone (typically 2-3 minutes) will need to be adjusted to optimise the out gassing of the
  flux
- 3. Reflow Zone: The peak temperature should be high enough to achieve good wetting but not so high as to cause component discoloration or damage. Excessive soldering time can lead to intermetallic growth which can result in a brittle joint.
- 4. Cooling Zone: The cooling rate should be fast, to keep the solder grains small which will give a longer lasting joint. Typical rates will be 2-5°C/s.

#### 13.1 Example Solder Re-flow Profile for Devices with Lead-Free Solder Balls

Composition of the solder ball: Sn 95.5%, Ag 4.0%, Cu 0.5%

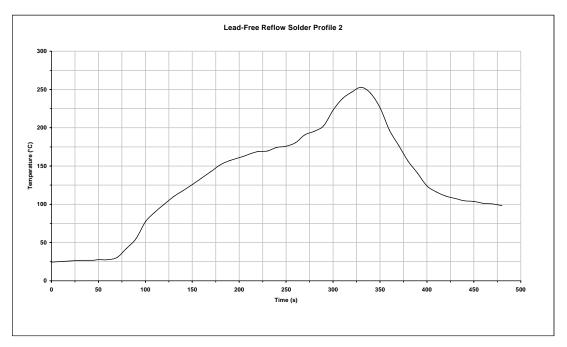


Figure 13.1: Typical Lead-Free Re-flow Solder Profile

Key features of the profile:

- Initial Ramp = 1-2.5°C/sec to 175°C±25°C equilibrium
- Equilibrium time = 60 to 180 seconds
- Ramp to Maximum temperature (250°C) = 3°C/sec max.
- Time above liquidus temperature (217°C): 45-90 seconds
- Device absolute maximum reflow temperature: 260°C

Devices will withstand the specified profile.

Lead-free devices will withstand up to 3 reflows to a maximum temperature of 260°C.



## 13.2 Example Solder Re-Flow Profile for Devices with Tin / Lead Solder Balls

Composition of the solder ball: Sn 62%, Pb 36.0%, Ag 2.0%

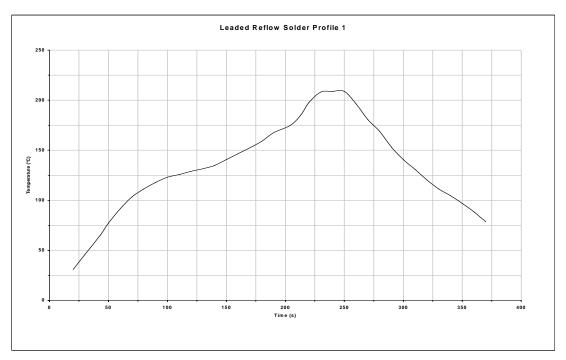


Figure 13.2: Typical Re-flow Solder Profile

Key features of the profile:

- Initial Ramp = 1-2.5°C/sec to 125°C±25°C equilibrium
- Equilibrium time = 60 to 120 seconds
- Ramp to Maximum temperature (210°C to 220°C) = 3°C/sec max.
- Time above liquidus (183°C): 45 to 90 seconds
- Device absolute maximum re-flow temperature 240°C

Devices will withstand the specified profile.

Lead-free devices will withstand up to 3 re-flows to a maximum temperature of 240°C.



# 14 Product Reliability Tests

Die	Test Conditions	Specification	Sample Size
ESD	Human Body Model	JEDEC	30
ESD	Machine Model	JEDEC	30
Latch-up	±200mA	JEDEC	6
Early Life	125°C	48 – 168 hours	160
Hot Life Test	125°C	1000 hours	80 (73 FITs)

Package	Test Conditions	Specification	Sample Size
Moisture Sensitivity	(125°C 24 hours)		
Precon	(125°C 24 hours) 30°C/60%RH	192 hours five re-flow simulation cycles	231
JEDEC Level 3	30 C/60%RH	omination by died	
Temperature Cycling	-65°C to +150°C	500 cycles	77 from Precon
AutoClave (Steam)	121°C at 100% RH	96 hours	77 from Precon
Thermal Shock	-55°C to 125°C	100 cycles	77 from Precon
Highly Accelerated Stress Test	130°C at 85% RH	96 hours	77 from Precon (1)
High Temperature Storage	150°C	1000 hours	77

#### Note:

<sup>(1)</sup> Same material set as BlueCore2-ROM PnG



# 15 Ordering Information

#### 15.1 BlueCore3-ROM

		Package		
Interface Version	Туре	Size	Shipment Method	Order Number
LIADT and LICD	84-Ball VFBGA	6 x 6 x 1mm	Tape and reel	BC313143AXX-IEK-E4
UART and USB	84-Ball VFBGA (Pb free)	6 x 6 x 1mm	Tape and reel	BC313143AXX-IRK-E4

#### Note:

XX denotes firmware type and firmware version status. These are determined on a customer and project basis.

#### **Minimum Order Quantity**

2kpcs Taped and Reeled

## 15.2 BlueCore3-ROM Flash Software Prototyping Device

		Package		
Interface Version	Туре	Size	Shipment Method	Order Number
UART and USB	84-Ball TFBGA (Pb free)	6.5 x 6.5 x 1.2mm	Tape and reel	BC31A159A-ES-ITK

#### **Maximum Order Quantity**

500pcs Taped and Reeled



# 16 Tape and Reel Information

Tape and reel is in accordance with EIA-481-2.

#### **16.1** Tape Orientation and Dimensions

The general orientation of the BGA in the tape is as shown in Figure 16.1.

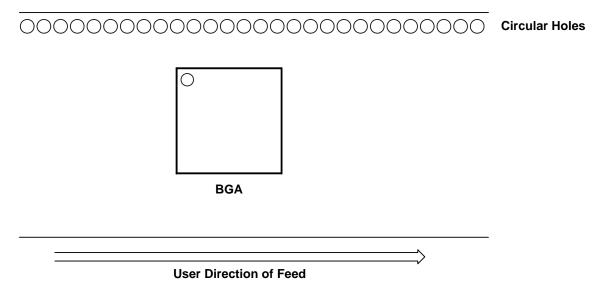
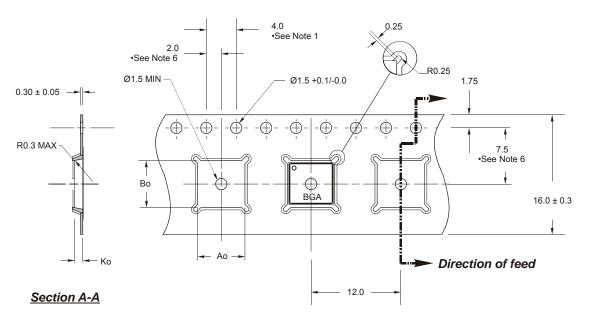


Figure 16.1: Tape and Reel Orientation



As a detailed example, the diagram shown in Figure 16.2 outlines the dimensions of the tape used for 6 x 6 x 1mm VFBGA devices:



#### Notes:

- 1. 10 sprocket hole pitch cumulative tolerance ± 02.
- 2. Camber not to exceed 1mm in 100mm.
- 3. Material: PS + C.
- 4. Ao and Bo measured as indicated.
- 5. Ko measured from a plane on the inside bottom of the pocket to the top surface of the carrier.
- 6. Pocket position relative to sprocket hole measured as true position of pocket, not pocket hole.

Ao = 6.3 mm Bo = 6.3 mm

Ko = 1.1 mm

Figure 16.2: Tape Dimensions

The cover tape has a total peel strength of 0.1N to 1.3N. The direction of the pull should be opposite in the direction of the carrier tape such that the cover tape makes an angle of between 165° and 180° with the top of the carrier tape. The carrier and/or cover tape should be pulled with a velocity of 300±10mm during peeling.

Maximum component rotation inside the cavity is 10° in accordance with EIA-481-2. The cavity pitch tolerance (dimension P1) is ±0.1mm.

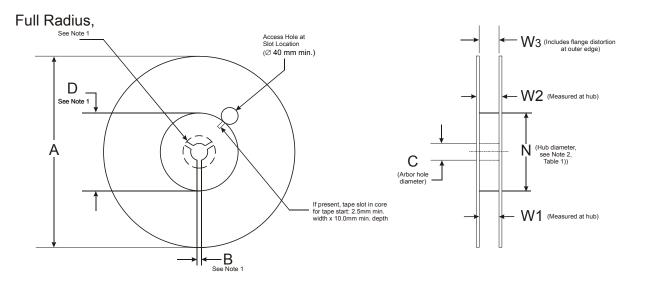
The reel is made of high impact injection molded polystyrene. The carrier tape is made of polystyrene with carbon. The cover tape is made of antistatic polyester film and an antistatic heat activated adhesive coating.



#### 16.2 **Reel Information**

#### Reel dimensions

(All dimensions in millimeters)



- Notes:
  1. Drive spokes optional; if used , dimensions B and D shall apply.
  2. Maximum weight of reel and contents 13.6kg.

Figure 16.3: Reel Dimensions

Tape Width	B Min	С	D Min	N Min	W1
16mm	1.5mm	13.0+0.5/-0.2mm	20.2mm	50mm	16.4+2.0/-0.0mm

**Table 16.1: Reel Dimensions** 

	Reel Diameter, A			
	330mm			
Tape Size	W2 Max W3			
16mm	22.4mm 15.9mm Min			
	19.4mm Max			

**Table 16.2: Diameter Dependent Dimensions** 



# 16.3 Dry Pack Information (6 x 6mm VFBGA 84-Ball Package Only)

The primary packed product is dry packed in accordance with Joint IPC / JEDEC J-STD-033.

All materials used in dry packing conform to EIA-541 and EIA-583.

Some illustrative views of reel dry packs are shown in Figure 16.4.

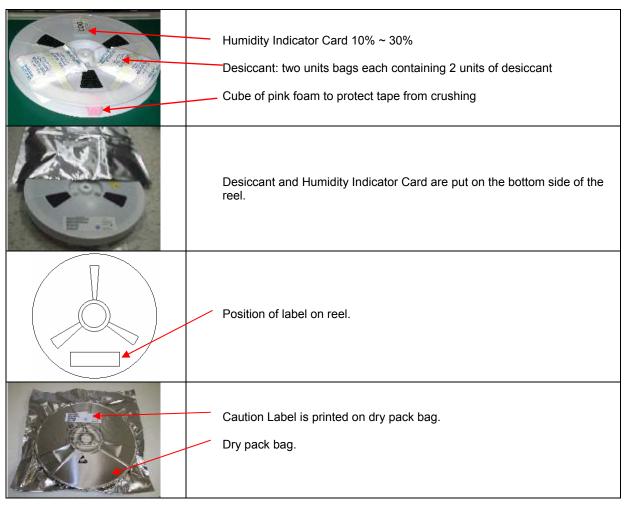


Figure 16.4: Tape and Reel Packaging

Devices shipped in dry-pack bags will withstand storage in normal environmental conditions, such as 30°C and 70% RH for a minimum of one year as long as the dry-pack bag has not become punctured. Humidity indicators inside the dry-pack bag will confirm this when the bag is opened.



#### 16.4 **Baking Conditions**

Devices may, if necessary, be re-baked at 125°C for 24 hours. If devices are still on the reel, which cannot withstand such high temperatures, they should be baked at 45°C for 192 hours at relative humidity less than 5%.

Solder wettability of parts will be unaffected by three such bakes.

#### 16.5 **Product Information**

Example product information labels are shown is Figure 16.5.

**PACKAGE** XX XXXX XX-XXX **DEVICE/TYPE BLUECORE3-ROM QUANTITY** XXXX



**BOX Id** XXXX-XXXX 

LOT No. XXXXXXXX XXXX Qty LOT No.

XXXX **Date** Qty **Date** 

(1P) MPN: XXXXXXXXXXXXXXXXX (1T) WF LOT: XXXXXXXXXXXXXX 

(9D) DTE: XXXXX 

(Q) QTY: XXXX 

MS Level:

Hours: 168 Hours

Sealed: Date

Figure 16.5: Product Information Labels

A product information label is placed on each reel, primary package and shipment package.



# 17 Contact Information

CSR UK Cambridge Science Park Milton Road Cambridge, CB4 0WH United Kingdom

Tel: +44 (0) 1223 692 000 Fax: +44 (0) 1223 692 001 e-mail: sales@csr.com

CSR Korea **CSR Korea** 2nd floor, Hyo-Bong Building 1364-1, SeoCho-dong Seocho-gu Seoul 137-863

> Korea Tel: + 82 2 3473 2372

Fax: +82 2 3473 2205 e-mail: sales@csr.com

**CSR Denmark** Novi Science Park Niels Jernes Vej 10 9220 Aalborg East Denmark Tel: +45 72 200 380

Fax: +45 96 354 599 e-mail: sales@csr.com

**CSR Taiwan** 6th Floor, No. 407 Rui Guang Road NeiHu, Taipei 114 Taiwan, R.O.C. Tel: +886 2 7721 5588 Fax: +886 2 7721 5589

e-mail: sales@csr.com

CSR U.S.

2425 N. Central Expressway Suite 1000 Richardson Texas 75080 USA

> Tel: +1 (972) 238 2300 Fax: +1 (972) 231 1440

e-mail: sales@csr.com

**CSR Japan** 9F Kojimachi KS Square 5-3-3, Kojimachi, Chiyoda-ku, Tokyo 102-0083 Japan

> Tel: +81 3 5276 2911 Fax: +81 3 5276 2915 e-mail: sales@csr.com

To contact a CSR representative, go to <a href="http://www.csr.com/contacts.htm">http://www.csr.com/contacts.htm</a>



# **18 Document References**

Document	Reference
Specification of the Bluetooth system	v1.2, 0.95, 10 October 2002
Universal Serial Bus Specification	v1.1, 23 September 1998
Selection of I <sup>2</sup> C™ EEPROMS for use with BlueCore	bcore-an-008Pa, October 2002
Restrictions of Hazardous Substances	RoHS directive 2002/95/EC



# **Terms and Definitions**

Group term for CSR's range of Bluetooth chips a set of technologies providing audio and data transfer over short-range radio connections asynchronous Connection-Less. A Bluetooth data packet  Ilternating Current		
synchronous Connection-Less. A Bluetooth data packet		
Iternating Current		
· ·		
nalogue to Digital Converter		
daptive Frequency Hopping		
Automatic Gain Control		
synchronous Input/Output		
Application Programming Interface		
BlueCore Command		
BlueCore™ Serial Protocol		
Bit Error Rate. Used to measure the quality of a link		
all Grid Array		
uilt-In Self-Test		
urst Mode Controller		
Carrier Over Interferer		
code Division Multiple Access		
Complementary Metal Oxide Semiconductor		
Coder Decoder		
Channel Quality Driven Data Rate		
Chip Select (Active Low)		
ambridge Silicon Radio		
Clear to Send		
Continuous Variable Slope Delta Modulation		
ligital to Analogue Converter		
ecibels relative to 1mW		
pirect Current		
virect Digital Synthesis		
evice Firmware Upgrade		
lectrically Erasable Programmable Read Only Memory		
xtended Synchronous Connection-Oriented		
quivalent Series Resistance		
requency Shift Keying		
Seneral Circuit Interface		
Slobal System for Mobile communications		
Host Controller Interface		
leader Value		
nput Output		
n-Phase and Quadrature Modulation		
ntermediate Frequency		
ntegrated Services Digital Network		
ndustrial, Scientific and Medical		
ilosamples per second		



LOCAD	Lawisallink Cantral and Adaptation Data and American		
L2CAP	Logical Link Control and Adaptation Protocol (protocol layer)		
LC	Link Controller		
LCD	Liquid Crystal Display		
LED	Light Emitting Diode		
LM	Link Manager		
LNA	Low Noise Amplifier		
LSB	Least-Significant Bit		
μ-law	Audio Encoding Standard		
MMU	Memory Management Unit		
MISO	Master In Serial Out		
NRE	Non Recurring Engineering		
NSMD	Non Solder Mask Defined		
OHCI	Open Host Controller Interface		
PA	Power Amplifier		
PCB	Printed Circuit Board		
PCM	Pulse Code Modulation. Refers to digital voice data		
PDA	Personal Digital Assistant		
PICS	Protocol Implementation Conformance Statement		
PIO	Parallel Input Output		
PLL	Phase Lock Loop		
ppm	parts per million		
PS Key	Persistent Store Key		
RAM	Random Access Memory		
RF	Radio Frequency		
RFCOMM	Protocol layer providing serial port emulation over L2CAP		
RISC	Reduced Instruction Set Computer		
rms	root mean squared		
ROM	Read Only Memory		
RoHS	Restrictions of Hazardous Substances		
RSSI	Receive Signal Strength Indication		
RTS	Ready To Send		
RX	Receive or Receiver		
sco	Synchronous Connection-Oriented. Voice oriented Bluetooth packet		
SDK	Software Development Kit		
SDP	Service Discovery Protocol		
SIG			
	Special Interest Group		
SPI	Serial Peripheral Interface		
SSI	Signal Strength Indication		
TBA	To Be Announced		
TCXO	Temperature Controlled crystal Oscillator		
TFBGA	Thin Fine-Pitch Ball Grid Array		
TX	Transmit or Transmitter		
UART	Universal Asynchronous Receiver Transmitter		
UHCI	Upper Host Control Interface		
USB	Universal Serial Bus or Upper Side Band (depending on context)		



VCO	Voltage Controlled Oscillator	
VCO	Voltage Controlled Oscillator	
VFBGA	Very Fine Ball Grid Array	
VM	Virtual Machine	
W-CDMA	Wideband Code Division Multiple Access	



# **Document History**

Date:	Revision:	Reason for Change:
11 FEB 03	а	Original publication of Advance Information Product Data Sheet (CSR reference BC313143A-ds-001Pa
JUL 03	b	Pinout information for 6 x 6 VFBGA corrected.
SEP 03	С	Radio Characterisation section updated to include design target figures for -20°C to 105°C temperature ranges.
OCT 03	d	CSP Pinout information and RoHS statement added.
18 DEC 03	_	Pinout information for 6 x 6 VFBGA modified
	е	Device terminal descriptions layout brought inline with rest of BlueCore3 family
05 APR 04	f	S-parameter data, RF characteristics and BlueCore3-ROM Flash added. Status moved to Production
05 MAY 04	g	Production information added.
07 MAY 04	h	Ordering codes amended.
02 JUN 04	i	Power consumption figure corrected for Master ACL with file transfer @115200
30 JUL 04	j	BC31A159A-ES-ITK ordering code amended.
03 FEB 05	k	Device diagrams and application schematic amended.
09 FEB 05	I	Application schematic and pin-out information amended.
27 JUN 05		Linear Regulator maximum load current figure corrected in Electrical Characteristics.
		Input range for On-chip Linear Regulator amended in Key Features
	m	Amended footnote to Linear Regulator table concerning VREG_IN and VREG_EN in Electrical Characteristics.
		Title of Record of Changes changed to Document History; Acronyms and Definitions to Terms and Definitions
		Updated copyright information in Status Information
07 JUL 05	n	Updated Contact Information

BlueCore™3-ROM

**Product Data Sheet** 

BC313143A-ds-001Pn

**July 2005**